



**True Union Industrial 3-Way Full Port Ball Valves**

Pressure Rating @ 73°F (23°C), Water  
 "1/2" - 2 235 psi  
 Flanged 150 psi

Maximum Service Temperature  
 PVC = 140°F (60°C)  
 CPVC = 200°F (93°C)

Temperature/Pressure De-ratings Apply

Vertical Full Port or Horizontal 3-Way Design  
 (With Horizontal Branch Shut-off)

All Standard Carton Quantities are one  
 All Valves assembled with Silicone-Free,  
 Water Soluble Lubricant

See Ball Valve Accessories & Repair Kits Section  
 for Additional Options and Features

Ball Port Options viewed from top of valve

HORIZONTAL		VERTICAL			
L-PORT	T-PORT	L-PORT	DOUBLE-PORT	TRIPLE-PORT	T-PORT
	Mixing		Mixing		Mixing



Horizontal 3-Way Valve



Vertical 3-Way Valve

The Adjustable Stop Ring (sold separately) must be used with any "MIXING"  
 Port Option to provide proper mid-way handle stop function.  
 (See Ball Valve Accessories for details)

**PVC Horizontal 3-Way Full Port Ball Valves**

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1/2	L-Port	7022L1-005 131.05	7021L1-005SR 117.28	7027L1-005 131.05	7023L1-005 232.05	7032L1-005 141.39	7031L1-005SR 128.80	7037L1-005 141.39	7033L1-005 242.03	615
	T-Port	7022T1-005 131.05	7021T1-005SR 117.28	7027T1-005 131.05	7023T1-005 232.05	7032T1-005 141.39	7031T1-005SR 128.80	7037T1-005 141.39	7033T1-005 242.03	615
3/4	L-Port	7022L1-007 171.45	7021L1-007SR 140.01	7027L1-007 171.45	7023L1-007 242.80	7032L1-007 183.88	7031L1-007SR 150.39	7037L1-007 183.88	7033L1-007 255.66	615
	T-Port	7022T1-007 171.45	7021T1-007SR 140.01	7027T1-007 171.45	7023T1-007 242.80	7032T1-007 183.88	7031T1-007SR 150.39	7037T1-007 183.88	7033T1-007 255.66	615

**Valves Product**  
**True Union Industrial 3-Way Full Port Ball Valves**



**PVC Horizontal 3-Way Full Port Ball Valves (continued)**

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1	L-Port	7022L1-010 186.87	7021L1-010SR 168.71	7027L1-010 186.87	7023L1-010 346.06	7032L1-010 203.85	7031L1-010SR 185.48	7037L1-010 203.85	7033L1-010 378.69	615
	T-Port	7022T1-010 186.66	7021T1-010SR 168.71	7027T1-010 186.87	7023T1-010 346.06	7032T1-010 203.85	7031T1-010SR 185.48	7037T1-010 203.85	7033T1-010 378.69	615
1-1/4	L-Port	7022L1-012 195.00	7021L1-012SR 199.03	7027L1-012 195.00	7023L1-012 654.51	7032L1-012 229.76	7031L1-012SR 223.20	7037L1-012 229.76	7033L1-012 697.48	615
	T-Port	7022T1-012 195.00	7021T1-012SR 199.03	7027T1-012 195.00	7023T1-012 674.27	7032T1-012 229.76	7031T1-012SR 223.20	7037T1-012 229.76	7033T1-012 697.48	615
1-1/2	L-Port	7022L1-015 244.77	7021L1-015SR 237.05	7027L1-015 244.77	7023L1-015 674.27	7032L1-015 247.21	7031L1-015SR 258.15	7037L1-015 247.21	7033L1-015 705.18	615
	T-Port	7022T1-015 244.77	7021T1-015SR 237.05	7027T1-015 244.77	7023T1-015 674.27	7032T1-015 247.21	7031T1-015SR 258.15	7037T1-015 247.21	7033T1-015 705.18	615
2	L-Port	7022L1-020 276.58	7021L1-020SR 287.52	7027L1-020 276.58	7023L1-020 674.27	7032L1-020 321.12	7031L1-020SR 334.05	7037L1-020 321.12	7033L1-020 920.56	615
	T-Port	7022T1-020 276.58	7021T1-020SR 287.52	7027T1-020 276.58	7023T1-020 875.60	7032T1-020 321.12	7031T1-020SR 334.05	7037T1-020 321.12	7033T1-020 920.56	615

**CPVC Horizontal 3-Way Full Port Ball Valves**

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1/2	L-Port	7022L1-005C 173.89	7021L1-005CSR 180.42	7027L1-005C 173.89	7023L1-005C 357.01	7032L1-005C 188.28	7031L1-005CSR 198.00	7037L1-005C 188.28	7033L1-005C 372.37	617
	T-Port	7022T1-005C 173.89	7021T1-005CSR 180.42	7027T1-005C 173.89	7023T1-005C 357.01	7032T1-005C 222.27	7031T1-005CSR 198.08	7037T1-005C 188.28	7033T1-005C 372.37	617
3/4	L-Port	7022L1-007C 204.04	7021L1-007CSR 215.37	7027L1-007C 204.04	7023L1-007C 373.51	7032L1-007C 222.27	7031L1-007CSR 231.28	7037L1-007C 222.27	7033L1-007C 393.27	617
	T-Port	7022T1-007C 204.04	7021T1-007CSR 215.37	7027T1-007C 204.04	7023T1-007C 373.51	7032T1-007C 222.27	7031T1-007CSR 231.28	7037T1-007C 222.27	7033T1-007C 393.27	617
1	L-Port	7022L1-010C 248.31	7021L1-010CSR 259.52	7027L1-010C 248.31	7023L1-010C 532.23	7032L1-010C 276.20	7031L1-010CSR 285.21	7037L1-010C 276.20	7033L1-010C 582.53	617
	T-Port	7022T1-010C 248.31	7021T1-010CSR 259.52	7027T1-010C 248.31	7023T1-010C 532.23	7032T1-010C 276.20	7031T1-010CSR 285.21	7037T1-010C 276.20	7033T1-010C 582.53	617
1-1/4	L-Port	7022L1-012C 300.00	7021L1-012CSR 306.14	7027L1-012C 300.00	7023L1-012C 1006.92	7032L1-012C 353.54	7031L1-012CSR 343.37	7037L1-012C 353.54	7033L1-012C 1073.11	617
	T-Port	7022T1-012C 300.00	7021T1-012CSR 306.14	7027T1-012C 300.00	7023T1-012C 1006.92	7032T1-012C 353.54	7031T1-012CSR 343.37	7037T1-012C 353.54	7033T1-012C 1073.11	617
1-1/2	L-Port	7022L1-015C 346.81	7021L1-015CSR 364.68	7027L1-015C 346.81	7023L1-015C 1037.40	7032L1-015C 380.22	7031L1-015CSR 397.11	7037L1-015C 380.22	7033L1-015C 1084.82	617
	T-Port	7022T1-015C 346.81	7021T1-015CSR 364.68	7027T1-015C 346.81	7023T1-015C 1037.40	7032T1-015C 380.22	7031T1-015CSR 397.11	7037T1-015C 380.22	7033T1-015C 1084.82	617
2	L-Port	7022L1-020C 425.53	7021L1-020CSR 442.33	7027L1-020C 425.53	7023L1-020C 1347.01	7032L1-020C 494.03	7031L1-020CSR 513.83	7037L1-020C 494.03	7033L1-020C 1416.12	617
	T-Port	7022T1-020C 425.53	7021T1-020CSR 442.33	7027T1-020C 425.53	7023T1-020C 1347.01	7032T1-020C 494.03	7031T1-020CSR 513.83	7037T1-020C 494.03	7033T1-020C 1416.12	617

**PVC Vertical 3-Way Full Port Ball Valves**

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1/2	L-Port	7122L1-005 131.05	7121L1-005SR 132.94	7127L1-005 131.05	7123L1-005 233.61	7132L1-005 141.39	7131L1-005SR 142.34	7137L1-005 141.39	7133L1-005 242.03	615
	Double L-Port	7122L2-005 156.59	7121L2-005SR 226.96	7127L2-005 156.59	7123L2-005 345.69	7132L2-005 169.66	7131L2-005SR 236.38	7137L2-005 169.66	7133L2-005 354.13	615
	Triple L-Port	7122L3-005 156.59	7121L3-005SR 226.96	7127L3-005 156.59	7123L3-005 345.69	7132L3-005 169.66	7131L3-005SR 236.38	7137L3-005 169.66	7133L3-005 354.13	615
	T-Port	7122T1-005 131.05	7121T1-005SR 132.94	7127T1-005 131.05	7123T1-005 233.61	7132T1-005 141.39	7131T1-005SR 142.34	7137T1-005 141.39	7133T1-005 242.03	615



Valves Product

True Union Industrial 3-Way Full Port Ball Valves

PVC Vertical 3-Way Full Port Ball Valves (continued)

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
3/4	L-Port	7122L1-007 171.45	7121L1-007SR 175.99	7127L1-007 171.45	7123L1-007 245.29	7132L1-007 183.88	7131L1-007SR 187.87	7137L1-007 183.88	7133L1-007 255.66	615
	Double L-Port	7122L2-007 209.01	7121L2-007SR 249.22	7127L2-007 209.01	7123L2-007 357.41	7132L2-007 303.62	7131L2-007SR 261.12	7137L2-007 303.62	7133L2-007 367.75	615
	Triple L-Port	7122L3-007 209.01	7121L3-007SR 249.22	7127L3-007 209.01	7123L3-007 357.41	7132L3-007 303.62	7131L3-007SR 261.12	7137L3-007 303.62	7133L3-007 367.75	615
	T-Port	7122T1-007 171.45	7121T1-007SR 175.99	7127T1-007 171.45	7123T1-007 245.29	7132T1-007 183.88	7131T1-007SR 187.87	7137T1-007 183.88	7133T1-007 255.66	615
1	L-Port	7122L1-010 187.06	7121L1-010SR 191.59	7127L1-010 187.06	7123L1-010 349.89	7132L1-010 203.85	7131L1-010SR 210.24	7137L1-010 203.85	7133L1-010 378.69	615
	Double L-Port	7122L2-010 224.48	7121L2-010SR 277.85	7127L2-010 224.48	7123L2-010 462.01	7132L2-010 244.62	7131L2-010SR 296.06	7137L2-010 244.62	7133L2-010 490.79	615
	Triple L-Port	7122L3-010 224.48	7121L3-010SR 277.85	7127L3-010 224.59	7123L3-010 462.01	7132L3-010 244.62	7131L3-010SR 296.06	7137L3-010 244.62	7133L3-010 490.79	615
	T-Port	7122T1-010 187.06	7121T1-010SR 191.59	7127T1-010 187.06	7123T1-010 349.89	7132T1-010 203.85	7131T1-010SR 209.82	7137T1-010 203.85	7133T1-010 378.69	615
1-1/4	L-Port	7122L1-012 195.00	7121L1-012SR 204.04	7127L1-012 195.00	7123L1-012 659.51	7132L1-012 229.76	7131L1-012SR 238.77	7137L1-012 229.76	7133L1-012 697.48	615
	Double L-Port	7122L2-012 246.85	7121L2-012SR 316.14	7127L2-012 246.85	7123L2-012 771.59	7132L2-012 341.86	7131L2-012SR 349.81	7137L2-012 341.86	7133L2-012 809.60	615
	Triple L-Port	7122L3-012 246.85	7121L3-012SR 316.14	7127L3-012 246.85	7123L3-012 771.59	7132L3-012 341.86	7131L3-012SR 349.81	7137L3-012 341.86	7133L3-012 809.60	615
	T-Port	7122T1-012 195.00	7121T1-012SR 204.04	7127T1-012 195.00	7123T1-012 659.51	7132T1-012 229.76	7131T1-012SR 238.77	7137T1-012 229.76	7133T1-012 697.48	615
1-1/2	L-Port	7122L1-015 244.77	7121L1-015SR 259.20	7127L1-015 244.77	7123L1-015 684.07	7132L1-015 247.21	7131L1-015SR 281.94	7137L1-015 247.21	7133L1-015 705.18	615
	Double L-Port	7122L2-015 272.19	7121L2-015SR 352.00	7127L2-015 272.19	7123L2-015 796.16	7132L2-015 359.29	7131L2-015SR 373.69	7137L2-015 359.29	7133L2-015 817.26	615
	Triple L-Port	7122L3-015 272.19	7121L3-015SR 352.00	7127L3-015 272.19	7123L3-015 796.16	7132L3-015 359.29	7131L3-015SR 373.69	7137L3-015 359.29	7133L3-015 817.26	615
	T-Port	7122T1-015 244.77	7121T1-015SR 259.20	7127T1-015 244.77	7123T1-015 684.07	7132T1-015 247.21	7131T1-015SR 281.94	7137T1-015 247.21	7133T1-015 705.18	615
2	L-Port	7122L1-020 276.58	7121L1-020SR 292.22	7127L1-020 276.58	7123L1-020 881.55	7132L1-020 321.12	7131L1-020SR 336.76	7137L1-020 321.12	7133L1-020 920.56	615
	Double L-Port	7122L2-020 364.74	7121L2-020SR 404.34	7127L2-020 364.74	7123L2-020 993.66	7132L2-020 433.22	7131L2-020SR 448.83	7137L2-020 433.22	7133L2-020 1032.61	615
	Triple L-Port	7122L3-020 364.74	7121L3-020SR 404.34	7127L3-020 364.74	7123L3-020 993.66	7132L3-020 433.22	7131L3-020SR 448.83	7137L3-020 433.22	7133L3-020 1032.61	615
	T-Port	7122T1-020 276.58	7121T1-020SR 292.22	7127T1-020 276.58	7123T1-020 881.55	7132T1-020 321.12	7131T1-020SR 336.76	7137T1-020 321.12	7133T1-020 920.56	615

CPVC Vertical 3-Way Full Port Ball Valves

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1/2	L-Port	7122L1-005C 173.89	7121L1-005CSR 176.77	7127L1-005C 173.89	7123L1-005C 359.29	7132L1-005C 188.28	7131L1-005CSR 191.16	7137L1-005C 188.28	7133L1-005C 372.37	617
	Double L-Port	7122L2-005C 346.45	7121L2-005CSR 349.12	7127L2-005C 346.45	7123L2-005C 531.85	7132L2-005C 360.84	7131L2-005CSR 363.54	7137L2-005C 360.84	7133L2-005C 544.72	617
	Triple L-Port	7122L3-005C 346.45	7121L3-005CSR 349.12	7127L3-005C 346.45	7123L3-005C 531.85	7132L3-005C 360.84	7131L3-005CSR 363.54	7137L3-005C 360.84	7133L3-005C 544.72	617
	T-Port	7122T1-005C 173.89	7121T1-005CSR 176.77	7127T1-005C 173.89	7123T1-005C 359.29	7132T1-005C 188.28	7131T1-005CSR 191.16	7137T1-005C 188.28	7133T1-005C 372.37	617
3/4	L-Port	7122L1-007C 204.04	7121L1-007CSR 211.13	7127L1-007C 204.04	7123L1-007C 377.35	7132L1-007C 222.27	7131L1-007CSR 229.36	7137L1-007C 222.27	7133L1-007C 393.27	617
	Double L-Port	7122L2-007C 376.58	7121L2-007CSR 383.29	7127L2-007C 376.58	7123L2-007C 549.73	7132L2-007C 394.81	7131L2-007CSR 401.73	7137L2-007C 394.81	7133L2-007C 565.63	617
	Triple L-Port	7122L3-007C 376.58	7121L3-007CSR 383.29	7127L3-007C 376.58	7123L3-007C 549.73	7132L3-007C 394.81	7131L3-007CSR 401.73	7137L3-007C 394.81	7133L3-007C 565.63	617
	T-Port	7122T1-007C 204.04	7121T1-007CSR 211.13	7127T1-007C 204.04	7123T1-007C 377.35	7132T1-007C 222.27	7131T1-007CSR 229.36	7137T1-007C 222.27	7133T1-007C 393.27	617

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

Spears® Manufacturing Company

**Valves Product**  
**True Union Industrial 3-Way Full Port Ball Valves**



**CPVC Vertical 3-Way Full Port Ball Valves (continued)**

Material		EPDM				FKM				Prod Code
Joint	Socket	SR Fipt	Spigot	Flanged	Socket	SR Fipt	Spigot	Flanged		
Size	Ball Port	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	Part # MSRP	
1	L-Port	7122L1-010C 248.31	7121L1-010CSR 254.91	7127L1-010C 248.31	7123L1-010C 538.19	7132L1-010C 276.20	7131L1-010CSR 283.12	7137L1-010C 276.20	7133L1-010C 582.53	617
	Double L-Port	7122L2-010C 420.52	7121L2-010CSR 427.43	7127L2-010C 420.52	7123L2-010C 710.73	7132L2-010C 448.55	7131L2-010CSR 455.48	7137L2-010C 448.55	7133L2-010C 755.07	617
	Triple L-Port	7122L3-010C 420.52	7121L3-010CSR 427.43	7127L3-010C 420.52	7123L3-010C 710.73	7132L3-010C 448.55	7131L3-010CSR 455.48	7137L3-010C 448.55	7133L3-010C 755.07	617
	T-Port	7122T1-010C 247.99	7121T1-010CSR 254.91	7127T1-010C 247.99	7123T1-010C 538.19	7132T1-010C 276.20	7131T1-010CSR 283.12	7137T1-010C 276.20	7133T1-010C 582.53	617
1-1/4	L-Port	7122L1-012C 300.00	7121L1-012CSR 313.81	7127L1-012C 300.00	7123L1-012C 1014.57	7132L1-012C 353.54	7131L1-012CSR 367.37	7137L1-012C 353.54	7133L1-012C 1073.11	617
	Double L-Port	7122L2-012C 472.35	7121L2-012CSR 486.17	7127L2-012C 472.35	7123L2-012C 1186.95	7132L2-012C 525.89	7131L2-012CSR 540.68	7137L2-012C 525.89	7133L2-012C 1222.84	617
	Triple L-Port	7122L3-012C 472.35	7121L3-012CSR 486.17	7127L3-012C 472.35	7123L3-012C 1186.95	7132L3-012C 525.89	7131L3-012CSR 540.68	7137L3-012C 525.89	7133L3-012C 1222.84	617
	T-Port	7122T1-012C 300.00	7121T1-012CSR 313.81	7127T1-012C 300.00	7123T1-012C 1014.57	7132T1-012C 353.54	7131T1-012CSR 367.37	7137T1-012C 353.54	7133T1-012C 1073.11	617
1-1/2	L-Port	7122L1-015C 346.81	7121L1-015CSR 369.09	7127L1-015C 346.81	7123L1-015C 1052.41	7132L1-015C 380.22	7131L1-015CSR 402.89	7137L1-015C 380.22	7133L1-015C 1084.82	617
	Double L-Port	7122L2-015C 519.40	7121L2-015CSR 541.44	7127L2-015C 519.40	7123L2-015C 1224.73	7132L2-015C 552.79	7131L2-015CSR 618.97	7137L2-015C 552.79	7133L2-015C 1257.38	617
	Triple L-Port	7122L3-015C 519.40	7121L3-015CSR 541.44	7127L3-015C 519.40	7123L3-015C 1224.73	7132L3-015C 552.79	7131L3-015CSR 618.97	7137L3-015C 552.79	7133L3-015C 1257.38	617
	T-Port	7122T1-015C 346.81	7121T1-015CSR 369.09	7127T1-015C 346.81	7123T1-015C 1052.41	7132T1-015C 380.22	7131T1-015CSR 402.47	7137T1-015C 380.22	7133T1-015C 1084.82	617
2	L-Port	7122L1-020C 425.53	7121L1-020CSR 449.49	7127L1-020C 425.53	7123L1-020C 1356.22	7132L1-020C 494.03	7131L1-020CSR 518.03	7137L1-020C 494.03	7133L1-020C 1416.12	617
	Double L-Port	7122L2-020C 597.91	7121L2-020CSR 622.06	7127L2-020C 597.91	7123L2-020C 1476.97	7132L2-020C 666.41	7131L2-020CSR 690.37	7137L2-020C 666.41	7133L2-020C 1588.65	617
	Triple L-Port	7122L3-020C 597.91	7121L3-020CSR 622.06	7127L3-020C 597.91	7123L3-020C 1476.97	7132L3-020C 666.41	7131L3-020CSR 690.37	7137L3-020C 666.41	7133L3-020C 1588.65	617
	T-Port	7122T1-020C 425.53	7121T1-020CSR 449.49	7127T1-020C 425.53	7123T1-020C 1356.22	7132T1-020C 494.03	7131T1-020CSR 518.03	7137T1-020C 494.03	7133T1-020C 1416.12	617