



Tee x Socket

Features — PVC, CPVC

Spears® True Union 2000 Industrial Tee-Style Ball Valve design integrates valve and Tee-fitting for direct branch take-off laterals. The "Tee-Valve" provides a stronger, more compact connection by eliminating the need for a reducer, additional length of pipe, and one of the end connections on the ball valve. Close proximity of valve to mainline emulates a "zero dead-leg" design to minimize any areas of fluid stagnation. Custom produced to specified Tee and Valve connection sizes. Also available in metric sizes.

- Chemical & Corrosion Resistant PVC, CPVC or Low Extractable PVC materials
- Multi-featured Industrial Grade
- Schedule 80 Full-Port Design on branch
- Built-in Handle Lockout
- Fully Serviceable, Replaceable Components
- Seal Carrier Adjustment Tool included
- ISO Pattern Actuation Mounting Option
- Spears® Dual O-ring Safe-T-Shear® Stem
- Self Adjusting PTFE Floating Seat
- Sizes 1/2" - 2" Pressure Rated to 235 psi @ 73°F
- EPDM Valves NSF® Certified for Potable Water Use

Sample Engineering Specification

All lateral branch valve connections shall be made using integrated Tee-style ball valve and Tee fitting. Tee-style ball valves shall be True Union 2000 Industrial type manufactured to ASTM F 1970 and constructed from PVC Type I, ASTM D 1784 Cell Classification 12454 or CPVC Type IV, ASTM D 1784 Cell Classification 23447; or Low Extractable PVC, ASTM D 1784 Cell Classification 12343. All O-rings shall be EPDM or FKM. All valves shall have Safe-T-Shear® stem with double O-ring stem seals. All valve handles shall be polypropylene with built-in lockout. All valve union nuts shall have Buttress threads. All seal carriers shall be Safe-T-Blocked®. All valve components shall be replaceable. Mainline Tee fittings shall be Schedule 80 manufactured in accordance with ASTM D 2467 for PVC or F 439 for CPVC. All EPDM valves shall be certified by NSF International for use in potable water service. All 1/2" through 2" valves shall be pressure rated to 235 psi for water at 73°F, as manufactured by Spears® Manufacturing Company.

Valves Technical
True Union 2000 Industrial Tee Style Ball Valves



Quick-View Valve Selection Chart

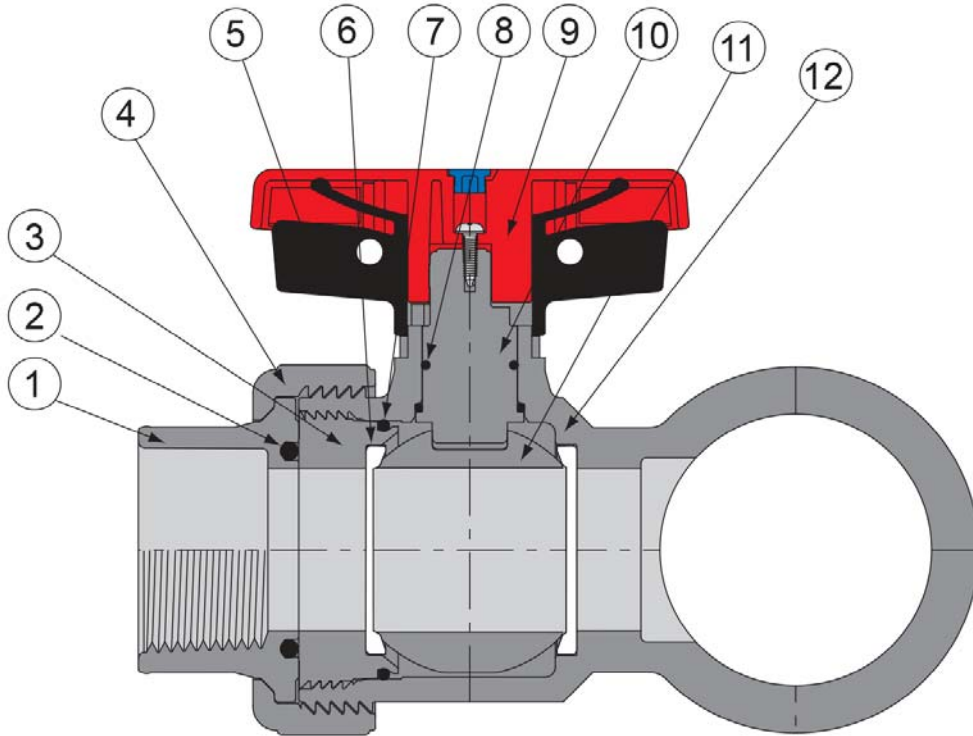
T-Valves can be custom produced in any standard Tee and Valve size combination

Size (Tee x Valve Outlet)	PVC		CPVC	
	EPDM	FKM	EPDM	FKM
1/2	182901-005	183901-005	182901-005C	183901-005C
3/4	182901-007	183901-007	182901-007C	183901-007C
1	182901-010	183901-010	182901-010C	183901-010C
1-1/4	182901-012	183901-012	182901-012C	182901-012C
1-1/2	182901-015	183901-015	182901-015C	183901-015C
2	182901-020	183901-020	182901-020C	183901-020C
3/4x1/2	182901-101	183901-101	182901-101C	183901-101C
1x1/2	182901-130	183901-130	182901-130C	183901-130C
1x3/4	182901-131	183901-131	182901-131C	183901-131C
1-1/4x1/2	182901-166	183901-166	182901-166C	182901-166C
1-1/4x3/4	182901-167	183901-167	182901-167C	183901-167C
1-1/4x1	182901-168	183901-168	182901-168C	183901-168C
1-1/2x1/2	182901-209	183901-209	182901-209C	183901-209C
1-1/2x3/4	182901-210	183901-210	182901-210C	183901-210C
1-1/2x1	182901-211	183901-211	182901-211C	183901-211C
2x1/2	182901-247	183901-247	182901-247C	183901-247C
2x3/4	182901-248	183901-248	182901-248C	183901-248C
2x1	182901-249	183901-249	182901-249C	183901-249C
2x1-1/2	182901-251	183901-251	182901-251C	183901-251C
3x1/2	182901-333	183901-333	182901-333C	183901-333C
3x1	182901-335	183901-335	182901-335C	183901-335C
3x1-1/2	182901-337	183901-337	182901-337C	183901-337C
3x2	182901-338	183901-338	182901-338C	183901-338C
4x1	182901-417	183901-417	182901-417C	183901-417C
4x1-1/2	182901-419	183901-419	182901-419C	183901-419C
4x2	182901-420	183901-420	182901-420C	183901-420C
6x2	182901-528	183901-528	182901-528C	183901-528C
8x2	182901-578	183901-578	182901-578C	183901-578C

Additional Notes: For Low Extractable PVC valves, add the letters BL to the part number (e.g. 182901-005BL) Valve assembly includes debris plug in valve socket end (to be removed on installation) and cable-tie affixed spare end connector.



True Union 2000 Industrial Tee Style Ball Valves



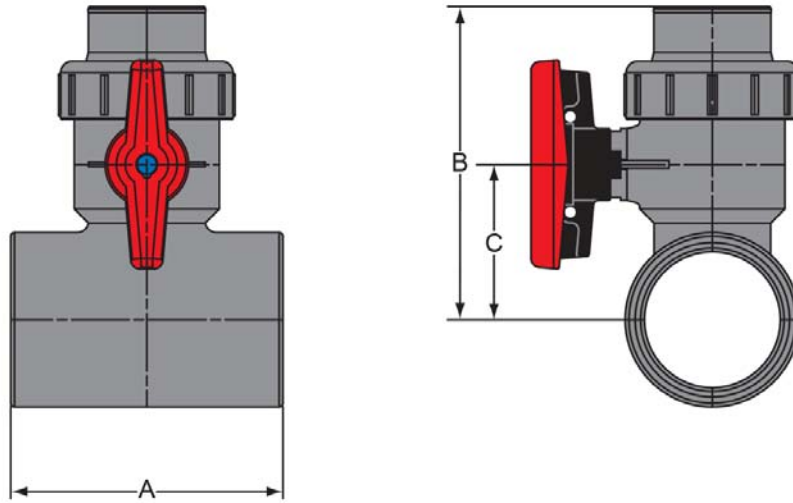
Replacement Parts

No.	Component	Qty.	Material
1	End Connector	1	PVC/CPVC
2	End Connector O-ring	1	EPDM/FKM
3	Seal Carrier	1	PVC/CPVC
4	Union Nut	3	PVC/CPVC
5	Handle Lock	1	PP
6	Seat	2	PTFE
7	Carrier O-ring	1	EPDM/FKM
8	Stem O-ring	2	EPDM/FKM
9	Handle	1	PP
10	Stem	1	PVC/CPVC
11	Ball	1	PVC/CPVC
12	Body	1	PVC/CPVC

Temperature Pressure Rating

System Operating Temperature °F (°C)		100 (38)	110 (43)	120 (49)	130 (54)	140 (60)	150 (66)	160 (71)	170 (77)	180 (82)	190 (88)	200 (93)	210 (99)
Valve Pressure Rating psi (MPa)	1/2" - 2"	PVC	235 (1.62)	211 (1.45)	150 (1.03)	75 (.52)	50 (.34)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)	-0- (-0-)
		CPVC	235 (1.62)	219 (1.51)	170 (1.17)	145 (1.00)	130 (.90)	110 (.76)	90 (.62)	80 (.55)	70 (.48)	60 (.41)	50 (.34)

Valves Technical
True Union 2000 Industrial Tee Style Ball Valves



Dimensions, Operating Torque & C_v Values

Nominal Size	Dimensions Reference (inches, ± 1/16)			Approx. Wt. (Lbs.)		Oper. ¹ Torque (in. lbs.)	C _v ² (Valve only)	
	A	B		C	PVC			CPVC
		Socket	Threaded					
1/2	2-5/16	3-3/4	3-9/16	1-5/8	.48	.52	16	29
3/4	3-7/16	4-1/4	4	1-7/8	.70	.77	17	63
1	4	4-11/16	4-7/16	2-1/16	1.10	1.15	22	120
1-1/4	4-1/4	5-5/16	5	2-7/16	1.64	1.73	28	243
1-1/2	5-1/8	6-1/8	5-11/16	3	2.26	2.37	61	357
2	5-7/8	7-5/16	6-13/16	3-7/16	3.72	3.82	77	599
3/4x1/2	4	3-7/8	3-11/16	1-3/4	.51	.54	16	29
1x1/2	3-7/16	4	3-13/16	1-7/8	.58	.61	16	29
1x3/4	3-11/16	4-3/8	4-1/2	2	.78	.80	17	63
1-1/4x1/2	4-1/4	4	3-13/16	1-7/8	.77	.80	16	29
1-1/4x3/4	4-1/4	4-1/4	4	1-7/8	.90	.94	17	63
1-1/4x1	4-1/4	4-13/16	4-5/8	2-3/16	1.78	1.96	22	120
1-1/2x1/2	4-3/8	4-1/4	4-1/16	2-1/8	.86	.89	16	29
1-1/2x3/4	4-1/8	4-5/8	4-3/8	2-3/16	.91	.94	16	63
1-1/2x1	4-1/2	5	4-13/16	2-3/8	1.37	1.51	16	120
2x1/2	4-3/16	4-9/16	4-3/8	2-7/16	1.06	1.17	16	29
2x3/4	4-3/8	4-15/16	4-11/16	2-9/16	1.23	1.28	17	63
2x1	4-3/4	5-1/4	5-1/16	2-5/8	1.38	1.45	22	120
2x1-1/2	5-7/8	6-1/16	5-7/8	2-15/16	2.33	2.63	61	29
3x1/2	5-1/2	5-1/8	4-15/16	3	1.60	1.66	16	29
3x1	5-1/2	5-7/8	5-11/16	3-1/4	2.19	2.25	22	120
3x1-1/2	7-1/4	6-9/16	6-3/8	3-7/16	3.66	3.87	61	357
3x2	6-11/16	7-11/16	7-3/16	3-13/16	4.61	4.86	77	599
4x1	7-7/16	6-5/16	6-1/8	3-11/16	3.25	3.52	22	120
4x1-1/2	7-3/8	7-5/16	7-1/8	4-3/16	4.01	4.37	61	357
4x2	7-3/4	8-5/16	7-3/4	4-7/16	5.20	5.68	77	599
6x2	10-3/16	9-5/8	9-1/8	5-3/4	9.26	11.68	77	599
8x2	15-5/8	12-5/8	12-1/8	8-3/4	17.42	18.70	77	599

1: Torque required at valve maximum internal pressure rating, 5ft/sec. Flow velocity; due to adjustment differences during installation, actual valves may vary.

2: Gallons per minute at 1 psi pressure drop. Valves calculated from laying length, based on derivative of Hazen-Williams equation with surface roughness factor of C=150. C_v values are for basic Ball Valve only, excluding Tee end connection.