



**Transition Fittings Product**  
**PVC White Special Reinforced (SR) Fittings**

**PVC White Special Reinforced (SR) Fittings**

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

**Female Adapter - Special Reinforced**

**Socket x SR Fipt - Stainless Steel Collar**



|           |       |    |     |     |       |
|-----------|-------|----|-----|-----|-------|
| 435-002SR | 1/4   | 25 | 450 | 046 | 5.88  |
| 435-003SR | 3/8   | 25 | 300 | 046 | 5.88  |
| 435-005SR | 1/2   | 25 | 150 | 046 | 3.27  |
| 435-007SR | 3/4   | 25 | 300 | 046 | 4.76  |
| 435-010SR | 1     | 25 | 200 | 046 | 7.07  |
| 435-012SR | 1-1/4 | 10 | 60  | 046 | 11.43 |
| 435-015SR | 1-1/2 | 10 | 80  | 046 | 14.07 |
| 435-020SR | 2     | 10 | 0   | 046 | 24.55 |
| 435-025SR | 2-1/2 | 5  | 0   | 046 | 38.73 |
| 435-030SR | 3     | 15 | 0   | 046 | 43.63 |
| 435-040SR | 4     | 5  | 0   | 046 | 74.99 |

**Tee - Special Reinforced**

**Socket x SR Fipt - Stainless Steel Collar**



|           |       |    |     |     |       |
|-----------|-------|----|-----|-----|-------|
| 402-005SR | 1/2   | 25 | 200 | 046 | 8.48  |
| 402-012SR | 1-1/4 | 25 | 0   | 046 | 16.68 |

**Tee - Special Reinforced Reducing**

**Socket x SR Fipt - Stainless Steel Collar**



|           |             |    |     |     |       |
|-----------|-------------|----|-----|-----|-------|
| 402-072SR | 1/2X1/4     | 25 | 150 | 046 | 8.48  |
| 402-098SR | 3/4X1/4     | 25 | 100 | 046 | 11.02 |
| 402-101SR | 3/4X1/2     | 50 | 0   | 046 | 11.02 |
| 402-166SR | 1-1/4X1/2   | 15 | 0   | 046 | 18.44 |
| 402-168SR | 1-1/4X1     | 10 | 0   | 046 | 18.81 |
| 402-212SR | 1-1/2X1-1/4 | 10 | 0   | 046 | 20.37 |
| 402-287SR | 2-1/2X1/2   | 10 | 0   | 046 | 24.79 |
| 402-288SR | 2-1/2X3/4   | 10 | 0   | 046 | 26.19 |
| 402-289SR | 2-1/2X1     | 10 | 0   | 046 | 26.45 |
| 402-290SR | 2-1/2X1-1/4 | 10 | 0   | 046 | 26.04 |
| 402-291SR | 2-1/2X1-1/2 | 10 | 0   | 046 | 27.07 |
| 402-292SR | 2-1/2X2     | 10 | 0   | 046 | 27.29 |
| 402-333SR | 3X1/2       | 10 | 0   | 046 | 33.05 |
| 402-334SR | 3X3/4       | 10 | 0   | 046 | 33.05 |
| 402-335SR | 3X1         | 10 | 0   | 046 | 33.72 |
| 402-336SR | 3X1-1/4     | 10 | 0   | 046 | 34.51 |
| 402-337SR | 3X1-1/2     | 10 | 0   | 046 | 34.20 |
| 402-338SR | 3X2         | 6  | 0   | 046 | 36.23 |
| 402-417SR | 4X1         | 6  | 0   | 046 | 43.78 |
| 402-419SR | 4X1-1/2     | 10 | 0   | 046 | 48.08 |
| 402-420SR | 4X2         | 10 | 0   | 046 | 49.65 |
| 402-422SR | 4X3         | 6  | 0   | 046 | 78.01 |

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

**Tee - Special Reinforced Reducing**

**Socket x SR Fipt-Stainless Steel Collar x Socket**



|           |             |    |   |     |      |
|-----------|-------------|----|---|-----|------|
| 403-095SR | 3/4X1/2X3/4 | 50 | 0 | 046 | 2.87 |
|-----------|-------------|----|---|-----|------|

**90° Ell - Special Reinforced & Reducing 90° Ell**

**Socket x SR Fipt - Stainless Steel Collar**



|                        |         |    |     |     |       |
|------------------------|---------|----|-----|-----|-------|
| 407-005SR              | 1/2     | 50 | 400 | 046 | 7.53  |
| 407-007SR              | 3/4     | 75 | 0   | 046 | 9.66  |
| 407-010SR              | 1       | 50 | 0   | 046 | 9.77  |
| 407-012SR              | 1-1/4   | 25 | 0   | 046 | 11.81 |
| 407-131SR              | 1X3/4   | 50 | 0   | 046 | 9.34  |
| 407-168SR <sup>1</sup> | 1-1/4X1 | 25 | 0   | 046 | 16.37 |
| 407-249SR              | 2X1     | 10 | 0   | 046 | 18.61 |
| 407-251SR              | 2X1-1/2 | 10 | 0   | 046 | 19.63 |

<sup>1</sup> Sized with SR Adapter

**Coupling - Special Reinforced**

**SR Fipt x SR Fipt - Stainless Steel Collar**



|           |       |    |     |     |       |
|-----------|-------|----|-----|-----|-------|
| 430-005SR | 1/2   | 25 | 300 | 046 | 3.88  |
| 430-007SR | 3/4   | 25 | 150 | 046 | 5.53  |
| 430-010SR | 1     | 25 | 200 | 046 | 5.91  |
| 430-012SR | 1-1/4 | 10 | 120 | 046 | 7.36  |
| 430-015SR | 1-1/2 | 10 | 60  | 046 | 16.28 |
| 430-020SR | 2     | 10 | 0   | 046 | 17.07 |

**Coupling - Special Reinforced Reducer**

**SR Fipt x SR Fipt - Stainless Steel Collar**



|           |         |    |     |     |      |
|-----------|---------|----|-----|-----|------|
| 430-101SR | 3/4X1/2 | 50 | 200 | 046 | 8.38 |
|-----------|---------|----|-----|-----|------|

**Female Spigot Adapter - Special Reinforced**

**Spigot x SR Fipt - Stainless Steel Collar**



|           |       |    |     |     |       |
|-----------|-------|----|-----|-----|-------|
| 478-005SR | 1/2   | 50 | 600 | 046 | 4.29  |
| 478-007SR | 3/4   | 25 | 300 | 046 | 5.06  |
| 478-010SR | 1     | 50 | 0   | 046 | 7.80  |
| 478-012SR | 1-1/4 | 25 | 0   | 046 | 12.42 |
| 478-015SR | 1-1/2 | 25 | 0   | 046 | 14.89 |
| 478-020SR | 2     | 15 | 0   | 046 | 24.79 |
| 478-030SR | 3     | 5  | 0   | 046 | 45.56 |
| 478-040SR | 4     | 5  | 0   | 046 | 70.37 |

# Transition Fittings Product

## PVC White Special Reinforced (SR) Fittings & PVC White Brass Thread Fittings



### PVC White Special Reinforced (SR) Fittings

| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

#### Female Spigot Adapter - Special Reinforced Reducing

Spigot x SR Fipt - Stainless Steel Collar

|           |         |    |     |     |       |
|-----------|---------|----|-----|-----|-------|
| 478-072SR | 1/2X1/4 | 25 | 450 | 046 | 11.95 |
| 478-098SR | 3/4X1/4 | 50 | 300 | 046 | 17.40 |
| 478-128SR | 1X1/4   | 50 | 400 | 046 | 17.94 |

Spears® SR Series reinforced spigot adapters can be user-installed in a variety of socket type tees, elbows and reducer bushings for superior thread reinforcement demanding applications.



#### Female Adapter - Special Reinforced Reducing

Socket x SR Fipt - Stainless Steel Collar

|           |         |    |     |     |      |
|-----------|---------|----|-----|-----|------|
| 435-072SR | 1/2X1/4 | 50 | 600 | 046 | 4.27 |
| 435-074SR | 1/2X3/4 | 50 | 400 | 046 | 4.76 |
| 435-101SR | 3/4X1/2 | 50 | 400 | 046 | 4.76 |
| 435-102SR | 3/4X1   | 50 | 0   | 046 | 7.07 |
| 435-130SR | 1X1/2   | 50 | 0   | 046 | 7.07 |
| 435-131SR | 1X3/4   | 25 | 200 | 046 | 7.07 |



#### Reducer Bushing - Special Reinforced Flush Style

Spigot x SR Fipt - Stainless Steel Collar

|           |           |    |     |     |       |
|-----------|-----------|----|-----|-----|-------|
| 438-128SR | 1X1/4     | 25 | 150 | 046 | 3.48  |
| 438-166SR | 1-1/4X1/2 | 25 | 100 | 046 | 6.36  |
| 438-207SR | 1-1/2X1/4 | 25 | 100 | 046 | 8.87  |
| 438-209SR | 1-1/2X1/2 | 25 | 100 | 046 | 8.87  |
| 438-210SR | 1-1/2X3/4 | 25 | 100 | 046 | 8.87  |
| 438-247SR | 2X1/2     | 10 | 80  | 046 | 10.86 |
| 438-248SR | 2X3/4     | 10 | 80  | 046 | 10.86 |
| 438-249SR | 2X1       | 10 | 120 | 046 | 10.86 |
| 438-334SR | 3X3/4     | 10 | 0   | 046 | 42.51 |
| 438-335SR | 3X1       | 10 | 0   | 046 | 42.51 |
| 438-336SR | 3X1-1/4   | 10 | 0   | 046 | 42.51 |
| 438-337SR | 3X1-1/2   | 10 | 0   | 046 | 42.51 |
| 438-420SR | 4X2       | 6  | 0   | 046 | 65.34 |
| 438-421SR | 4X2-1/2   | 6  | 0   | 046 | 73.54 |
| 438-528SR | 6X2       | 5  | 0   | 046 | 75.24 |
| 438-530SR | 6X3       | 5  | 0   | 046 | 67.74 |
| 438-532SR | 6X4       | 5  | 0   | 046 | 75.24 |



#### Reducer Bushing - Special Reinforced Flush Style

Mipt X SR Fipt - Stainless Steel Collar

|           |           |    |     |     |       |
|-----------|-----------|----|-----|-----|-------|
| 439-209SR | 1-1/2X1/2 | 25 | 300 | 046 | 9.20  |
| 439-248SR | 2X3/4     | 10 | 60  | 046 | 8.33  |
| 439-249SR | 2X1       | 10 | 120 | 046 | 13.51 |



| Part Number | Size | Std Pk | Mstr Ctn | Prod Code | MSRP |
|-------------|------|--------|----------|-----------|------|
|-------------|------|--------|----------|-----------|------|

#### Cap - Special Reinforced

SR Fipt - Stainless Steel Collar

|           |       |    |     |     |      |
|-----------|-------|----|-----|-----|------|
| 448-012SR | 1-1/4 | 25 | 100 | 046 | 7.09 |
|-----------|-------|----|-----|-----|------|



#### Union - Special Reinforced Fipt/Buna

Socket x SR Fipt with Buna O-ring Seal - Stainless Steel Collar

235 psi @ 73°F (23°C)

|           |       |    |     |     |        |
|-----------|-------|----|-----|-----|--------|
| 459-002SR | 1/4   | 25 | 150 | 046 | 16.13  |
| 459-003SR | 3/8   | 25 | 100 | 046 | 16.13  |
| 459-005SR | 1/2   | 10 | 60  | 046 | 8.76   |
| 459-007SR | 3/4   | 10 | 60  | 046 | 12.05  |
| 459-010SR | 1     | 10 | 40  | 046 | 16.04  |
| 459-012SR | 1-1/4 | 5  | 20  | 046 | 30.62  |
| 459-015SR | 1-1/2 | 5  | 0   | 046 | 37.91  |
| 459-020SR | 2     | 5  | 0   | 046 | 58.38  |
| 459-030SR | 3     | 5  | 0   | 046 | 137.84 |
| 459-040SR | 4     | 4  | 0   | 046 | 158.26 |
| 459-060SR | 6     | 1  | 0   | 046 | 351.69 |



#### Union - Special Reinforced Fipt/EPDM

Socket x SR Fipt with EPDM O-ring Seal - Stainless Steel Collar

235 psi @ 73°F (23°C)

|           |       |    |     |     |        |
|-----------|-------|----|-----|-----|--------|
| 499-002SR | 1/4   | 25 | 150 | 046 | 17.71  |
| 499-003SR | 3/8   | 25 | 100 | 046 | 17.71  |
| 499-005SR | 1/2   | 10 | 60  | 046 | 9.62   |
| 499-007SR | 3/4   | 10 | 40  | 046 | 13.25  |
| 499-010SR | 1     | 10 | 40  | 046 | 17.61  |
| 499-012SR | 1-1/4 | 5  | 20  | 046 | 33.65  |
| 499-015SR | 1-1/2 | 5  | 0   | 046 | 41.66  |
| 499-020SR | 2     | 5  | 0   | 046 | 64.16  |
| 499-030SR | 3     | 5  | 0   | 046 | 151.48 |
| 499-040SR | 4     | 4  | 0   | 046 | 173.91 |
| 499-060SR | 6     | 1  | 0   | 046 | 386.48 |



### PVC White Brass Thread Fittings

#### Union - Brass Fipt/Buna

Socket x Fipt with Brass Thread Insert & Buna-N O-ring Seal

235 psi @ 73°F (23°C)

|           |       |    |    |     |        |
|-----------|-------|----|----|-----|--------|
| 459-010BR | 1     | 10 | 0  | 046 | 68.15  |
| 459-012BR | 1-1/4 | 5  | 20 | 046 | 114.48 |
| 459-015BR | 1-1/2 | 5  | 0  | 046 | 151.46 |
| 459-020BR | 2     | 5  | 0  | 046 | 202.04 |



**Not intended to convey or dispense water for human consumption through drinking or cooking**