



Standards provide greater assurance of product performance and consistency, and are available to assist design engineers in system specification. The most frequently referenced industry standards for plastic piping systems are ASTM Standard Specifications and Practices. Along with ASTM Standards, additional product specifications and certifications form the basis of product conformance to which Spears® products are manufactured. Although not inclusive, the following list of internationally recognized standards, specifications, test methods and practices relate to PVC and CPVC thermoplastic piping products and related components.

ASTM STANDARD SPECIFICATIONS

ASTM D1784	Standard Specification for Rigid Poly (Vinyl Chloride) (PVC) Compounds and Chlorinated Poly (Vinyl Chloride) (CPVC) Compounds
ASTM D1785	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe, Schedules 40, 80 and 120
ASTM D2241	Standard Specification for Poly (Vinyl Chloride) (PVC) Pressure Rated Pipe (SDR Series)
ASTM D2466	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 40
ASTM D2464	Standard Specification for Threaded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2467	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings, Schedule 80
ASTM D2665	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Drain, Waste, and Vent Pipe and Fittings
ASTM D2672	Standard Specification for Joints for IPS PVC Pipe Using Solvent Cement
ASTM D2846	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Hot- and Cold-Water Distribution Systems
ASTM D3139	Standard Specification for Joints for Plastic Pressure Pipes Using Flexible Elastomeric Seals
ASTM D3311	Standard Specification for Drain, Waste, and Vent (DWV) Plastic Fittings Patterns
ASTM E84	Standard Test Method for Surface Burning Characteristics of Building Materials
ASTM F438	Standard Specification for Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 40
ASTM F439	Standard Specification for Socket-Type Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
ASTM F441	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe, Schedules 40 and 80
ASTM F442	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe (SDR-PR)
ASTM F437	Standard Specification for Threaded Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe Fittings, Schedule 80
ASTM F477	Standard Specification for Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F493	Standard Specification for Solvent Cements for Chlorinated Poly (Vinyl Chloride) (CPVC) Plastic Pipe and Fittings
ASTM F656	Standard Specification for Primers for Use in Solvent Cement Joints of Poly (Vinyl Chloride)(PVC) Plastic Pipe and Fittings
ASTM F913	Standard Specification for Thermoplastic Elastomeric Seals (Gaskets) for Joining Plastic Pipe
ASTM F1498	Standard Specification for Taper Pipe Threads 60° for Thermoplastic Pipe and Fittings
ASTM F1866	Standard Specification for Poly (Vinyl Chloride) (PVC) Plastic Schedule 40 Drainage and DWV Fabricated Fittings
ASTM F2618	Standard Specification for Chlorinated Poly (Vinyl Chloride) (CPVC) Pipe and Fittings for Chemical Waste Drainage Systems

ASTM STANDARD TEST METHODS

ASTM D1598	Standard Test Method for Time-to-Failure of Plastic Pipe Under Constant Internal Pressure
ASTM D1599	Standard Test Method for Resistance to Short-Time Hydraulic Pressure of Plastic Pipe & Fittings
ASTM D2122	Standard Test Method for Determining Dimensions of Thermoplastic Pipe & Fittings
ASTM D2152	Standard Test Method for Adequacy of Fusion by Acetone Immersion
ASTM D2412	Standard Test Method for Determination of External Loading Characteristics of Plastic Pipe by Parallel-Plate Loading
ASTM D2444	Standard Test Method for Determination of the Impact Resistance of Thermoplastic Pipe and Fittings by Means of a Tup
ASTM D2564	Standard Specification for Solvent Cements for Poly (Vinyl Chloride) (PVC) Plastic Piping Systems
ASTM D2837	Standard Test Method for Obtaining Hydrostatic Design Basis for Thermoplastic Pipe Materials
ASTM F610	Standard Test Method for Evaluating the Quality of Molded Poly (Vinyl Chloride) (PVC) Plastic Pipe Fittings by the Heat Reversion Technique

ASTM STANDARD PRACTICES

ASTM D2321	Standard Practice for Underground Installation of Thermoplastic Pipe for Sewers and Other Gravity-Flow Applications
ASTM D2774	Standard Practice for Underground Installation of Thermoplastic Pressure Piping
ASTM D2855	Standard Practice for Making Solvent-Cemented Joints with Poly (Vinyl Chloride) (PVC) Pipe and Fittings
ASTM F402	Standard Practice for Safe Handling of Solvent Cements, Primers, and Cleaners Used for Joining Thermoplastics Pipe and Fittings
ASTM F645	Standard Guide for Selection, Design, and Installation of Thermoplastic Water Pressure Systems
ASTM F690	Standard Practice for Underground Installation of Thermoplastic Pressure Piping Irrigation Systems
ASTM F1057	Standard Practice for Evaluating the Quality of Extruded Poly (Vinyl Chloride) (PVC) Pipe by the Heat Reversion Technique