

Solvent Cements Product
PVC Low VOC Cements



Professional grade solvent cements developed for contractors' essential needs in joining PVC, CPVC and ABS pipe and fittings.

- NSF® Certified & Listed for use in piping applications such as potable water, turf, irrigation, pool & spa, industrial, plumbing, DWV, and/or sewer, plus special applications including fire protection, chemical waste, and ultra-pure water.
- Meets ASTM Standards for solvent cements and primers used for plastic pipe installation.
- Environmentally friendly. LEED® Compliant (Leadership in Energy and Environmental Design). Credit can be gained through the use of Spears® Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit toward LEED® certification for green building.

PVC Low VOC Cements

Regular, Medium, heavy and extra heavy bodied cements are specifically formulated for PVC pipe in virtually every schedule and in sizes with interference fit to 30" diameter.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life



PVC-00 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4". Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-00 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC00C-005	1/4 Pint	24	0	705	6.89
PVC00C-010	1/2 Pint	24	0	705	10.02
PVC00C-020	Pint	12	0	705	15.44
PVC00C-030	Quart	12	0	705	26.05
PVC00C-040	Gallon	6	0	705	84.58



PVC-02 CLEAR: Regular bodied, fast setting PVC cement for all classes and schedules (except Schedule 80) with interference fit through 4" diameter. Goes on clear, dries clearest and is slightly thicker than PVC-00. Excellent for plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-02 Clear Regular Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC02C-005	1/4 Pint	24	0	705	7.65
PVC02C-010	1/2 Pint	24	0	705	11.14
PVC02C-020	Pint	12	0	705	17.15
PVC02C-030	Quart	12	0	705	28.94
PVC02C-040	Gallon	6	0	705	93.88

For Technical Information See Solvent Cements



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PVC-05 CLEAR/GRAY: Medium bodied, fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter in industrial, plumbing, DWV, irrigation, electrical conduit, pool & spa and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

PVC-05 Clear Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC05C-005	1/4 Pint	24	0	705	7.78
PVC05C-010	1/2 Pint	24	0	705	11.25
PVC05C-020	Pint	12	0	705	19.75
PVC05C-030	Quart	12	0	705	31.41
PVC05C-040	Gallon	6	0	705	107.03

For Technical Information See Solvent Cements



PVC-05 Gray Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC05G-005	1/4 Pint	24	0	705	7.91
PVC05G-010	1/2 Pint	24	0	705	11.63
PVC05G-020	Pint	12	0	705	21.68
PVC05G-030	Quart	12	0	705	36.53
PVC05G-040	Gallon	6	0	705	123.26



PVC-21 BLUE: Medium bodied, fast setting, high strength PVC cement. It is suitable for use on rigid PVC with interference fit Schedule 40 thru 6" and Schedule 80 thru 4". Can be used without primer on PVC Schedule 40 and SDR pressure water piping systems through 4" if local code permits. Do not use PVC-21 without primer in any other application, schedule, or size such as Schedule 80 industrial applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-21 Blue Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC21B-005	1/4 Pint	24	0	705	8.31
PVC21B-010	1/2 Pint	24	0	705	13.67
PVC21B-020	Pint	12	0	705	23.40
PVC21B-030	Quart	12	0	705	39.32
PVC21B-040	Gallon	6	0	705	135.15

For Technical Information See Solvent Cements



PVC-25 AQUA BLUE WET-N-DRY: (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Formulated for wet conditions and quick pressurization. Designed for irrigation, plumbing, and pool & spa applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-25 Aqua Blue Wet-N-Dry Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC25B-005	1/4 Pint	24	0	705	8.31
PVC25B-010	1/2 Pint	24	0	705	13.49
PVC25B-020	Pint	12	0	705	22.98
PVC25B-030	Quart	12	0	705	38.48
PVC25B-040	Gallon	6	0	705	132.73

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PVC-26 BLUE POOL-PRO™: (will fade to CLEAR in sunlight) Medium bodied, very fast setting PVC cement for all classes and schedules with interference fit through 6" diameter and Schedule 80 through 4" diameter. Specially formulated for pool maintenance and repair - wet or quick pressurization conditions. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-26 Blue POOL-PRO™ Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC26B-005	1/4 Pint	24	0	705	8.31
PVC26B-010	1/2 Pint	24	0	705	13.49
PVC26B-020	Pint	12	0	705	22.98
PVC26B-030	Quart	12	0	705	38.48
PVC26B-040	Gallon	6	0	705	132.73



PVC-27 CLEAR COLD-N-HOT: Medium bodied, very fast setting, PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for -15°F to 110°F (-26°C to 43°C) weather conditions. Designed for industrial, plumbing, irrigation, pool & spa, electrical conduit and PVC foam core pipe. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-27 Clear Cold-N-Hot Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC27C-020	Pint	12	0	705	23.99
PVC27C-030	Quart	12	0	705	40.38
PVC27C-040	Gallon	6	0	705	140.09



PVC-37 EverTUFF® TURF™ BLUE: Medium Bodied, very fast setting. PVC cement for all classes and schedules with interference fit through 6" diameter, Schedule 80 through 4" diameter. Formulated for wet conditions. Designed with slightly higher viscosity for use with demanding Turf, Agriculture and Well Casing applications. Can be used without primer on non-pressure systems if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, W, U.P. Code.

PVC-37 EverTUFF® TURF™ BLUE

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC37B-005	1/4 Pint	24	0	705	8.31
PVC37B-010	1/2 Pint	24	0	705	13.67
PVC37B-020	Pint	12	0	705	23.40
PVC37B-030	Quart	12	0	705	39.32
PVC37B-040	Gallon	6	0	705	135.15



PVC-50 HOT BLUE: Medium bodied, very fast setting, high strength PVC cement. Can be used on PVC with interference fit for Schedule 40 thru 6" and Schedule 80 thru 4". Hot Blue premium all-weather formulation is excellent for use in challenging conditions including wet, damp or cold temperatures in irrigation, plumbing DWV, pool & spa, and non-pressure applications. PVC-50 may be used without primer on Schedule 40 pipe and fittings if local code permits. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-50 HOT BLUE Medium Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC50B-005	1/4 Pint	24	0	705	7.49
PVC50B-010	1/2 Pint	24	0	705	12.33
PVC50B-020	Pint	12	0	705	21.09
PVC50B-030	Quart	12	0	705	35.42
PVC50B-040	Gallon	6	0	705	121.76



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PVC-95 CLEAR/BLUE Flexible: Medium bodied, fast setting PVC cement specially formulated for use on flex-to-flex and flex-to-rigid PVC connections with interference fit through 6" and Schedule 80 through 3". Maintains high-strength, flexible joints. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code.

PVC-95 Clear Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC95C-005	1/4 Pint	24	0	705	9.43
PVC95C-010	1/2 Pint	24	0	705	14.03
PVC95C-020	Pint	12	0	705	23.99
PVC95C-030	Quart	12	0	705	40.48
PVC95C-040	Gallon	6	0	705	140.09



PVC-95 Blue Medium Body Flexible PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC95B-030	Quart	12	0	705	40.38
PVC95B-040	Gallon	6	0	705	140.09



PVC-11 GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter. Medium set allows more working time in warm weather and has good gap filling properties. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA B137.3, B181.2.

PVC-11 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC11G-010	1/2 Pint	24	0	706	18.39
PVC11G-020	Pint	12	0	706	24.52
PVC11G-030	Quart	12	0	706	41.25
PVC11G-040	Gallon	6	0	706	139.51



PVC-17 CLEAR/GRAY: Heavy bodied, medium setting PVC cement for all classes and schedules with interference fit through 12" diameter (non-pressure applications only up to 18"). Medium set allows more working time in warm weather and has good gap filling properties. Designed for plumbing, industrial, pool, irrigation and electrical piping systems. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P.Code (Clear/Gray); CSA B137.3, B181.2 (Gray only).

PVC-17 Gray Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC17G-010	1/2 Pint	24	0	706	13.80
PVC17G-020	Pint	12	0	706	24.22
PVC17G-030	Quart	12	0	706	40.89
PVC17G-040	Gallon	6	0	706	137.80

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PVC-17 Clear Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC17C-010	1/2 Pint	24	0	706	13.80
PVC17C-020	Pint	12	0	706	24.22
PVC17C-030	Quart	12	0	706	40.89
PVC17C-040	Gallon	6	0	706	137.80



PVC-19 Gray Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC19G-020	Pint	12	0	706	37.05
PVC19G-030	Quart	12	0	706	49.39
PVC19G-040	Gallon	4	0	706	162.85
PVC19G-040-F¹	Gallon	6	0	706	162.85
PVC19G-050	5 Gallon	1	0	706	704.01

¹ PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"



PVC-19 WHITE/GRAY: Extra heavy bodied, slow setting PVC cement for all classes and schedules with interference fit through 30" diameter. Designed for large size piping systems requiring high gap filling properties such as industrial piping and fitting fabrication in pressure and non-pressure applications. Listings: ASTM D2564, NSF®-PW, DWV, SW, U.P. Code, CSA (Gray Only) B137.3, B181.2.

PVC-19 White Extra-Heavy Body PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PVC19W-020	Pint	12	0	706	37.05
PVC19W-030	Quart	12	0	706	49.39
PVC19W-040	Gallon	4	0	706	162.85
PVC19W-040-F¹	Gallon	6	0	706	162.85
PVC19W-050	5 Gallon	1	0	706	704.01

¹ PVC-19 Cement in 1-Gallon size is offered in both round Paint Type can or rectangular F-Type can which has part number ending in "-F"