



Solvent Cements Product
Low Extractable Cement & Low VOC Solvent Primers & Cleaners

Low Extractable Cement



LX-5 Clear: One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

Maximum 6" size for One - Step use (check code). 3-Year Shelf Life

LX-5 Low Extractable One-Step PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LX5C-020	Pint	12	0	702	31.92
LX5C-030	Quart	12	0	702	51.48

Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



PRIMER-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68C-005	1/4 Pint	24	0	709	7.27
PRIM68C-010	1/2 Pint	24	0	709	9.85
PRIM68C-020	Pint	12	0	709	18.25
PRIM68C-030	Quart	12	0	709	30.46
PRIM68C-040	Gallon	6	0	709	91.82



PRIMER-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68P-005	1/4 Pint	24	0	709	7.27
PRIM68P-010	1/2 Pint	24	0	709	9.85
PRIM68P-020	Pint	12	0	709	18.25

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PRIMER-68 Purple Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68P-030	Quart	12	0	709	30.46
PRIM68P-040	Gallon	6	0	709	91.82



PRIMER-75 INDUSTRIAL DUTY AQUA BLUE WET-N-DRY: Fast acting industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Formulated for wet conditions and quick pressurization in Turf, Agriculture, Pool & Spa applications. Formulated for wet conditions. Listings: ASTM F656, NSF®-PW, DWV, SW

PRIMER-75 Aqua Blue Wet-N-Dry Industrial Strength

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM75B-005	1/4 Pint	24	0	709	7.27
PRIM75B-010	1/2 Pint	24	0	709	9.85
PRIM75B-020	Pint	12	0	709	18.25
PRIM75B-030	Quart	12	0	709	30.46
PRIM75B-040	Gallon	6	0	709	91.82



PRIMER-70 INDUSTRIAL GRADE PURPLE/CLEAR: Premium, industrial strength primer essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Specially recommended for use on Schedule 80 (150 psi and higher) and large size pipe. Excellent for cold weather applications. Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER-70 Clear Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70C-005	1/4 Pint	24	0	709	7.89

PRIMER-70 Clear Industrial Strength Primer (continued)

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70C-010	1/2 Pint	24	0	709	10.75
PRIM70C-020	Pint	12	0	709	21.51
PRIM70C-030	Quart	12	0	709	34.83
PRIM70C-040	Gallon	6	0	709	114.44



PRIMER-70 Purple Industrial Strength Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM70P-005	1/4 Pint	24	0	709	7.89
PRIM70P-010	1/2 Pint	24	0	709	10.75
PRIM70P-020	Pint	12	0	709	21.51
PRIM70P-030	Quart	12	0	709	34.83
PRIM70P-040	Gallon	6	0	709	114.44



CLEANER-65 CLEAR CLEANER: Water-thin cleaner recommended for use before priming of pipe and fittings to remove dirt, oil and grease from the bonding surfaces of PVC, CPVC, ABS and Styrene.

CLEANER-65 Clear Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CLEAN65-005	1/4 Pint	24	0	709	5.82
CLEAN65-010	1/2 Pint	24	0	709	8.67
CLEAN65-020	Pint	12	0	709	15.06
CLEAN65-030	Quart	12	0	709	22.12
CLEAN65-040	Gallon	6	0	709	70.83



Solvent Cements Product
Low VOC Solvent Primers & Cleaners & Applicators & Accessories

Low VOC Solvent Primers & Cleaners



PRIMER CLEANER-64 PURPLE: Combination of Cleaner for removing grease, oil and dirt from the bonding surfaces & Primer for softening PVC & CPVC pipe and fitting surfaces for solvent cement welding.

PRIMER CLEANER-64 Purple Primer Cleaner

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PC64P-005	1/4 Pint	24	0	709	6.85
PC64P-010	1/2 Pint	24	0	709	9.27
PC64P-020	Pint	12	0	709	17.30
PC64P-030	Quart	12	0	709	28.97
PC64P-040	Gallon	6	0	709	86.90

Applicators & Accessories

Can-Mate Kit

Plastic Carrier Strap and two (2) Can-Mate 150 adjustable Daubers for carrying of 1/4 pint, 1/2 pint, pint or quart cans of cement & primer.



CM-KIT	2 @1-1/4"	24	0	710	13.78
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Can-Mate Dauber

Adjustable Plastic Applicator with Telescoping Stem for use with Standard 1/2 Pint, Pint and Quart Cans.



See application footnote below

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CM-50	1/2"	50	0	710	5.26
CM-75	3/4"	50	0	710	5.26
CM-150	1-1/4"	50	0	710	5.26

1/2" Diameter for pipe sizes up to 1"; 3/4" Diameter for pipe size to 1-1/2", 1-1/4" Diameter for pipe size 1-1/2" to 3"

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Cap Dauber

Fits 1-3/4" Neck Cans. Size by Dauber Diameter and Can Fitment. See application footnotes below



DQP-50	1/2" for 1/4 Pint	50	400	710	1.45
DQP-75	3/4" for 1/4 Pint	50	0	710	1.45
DHP-38	3/8" for 1/2 Pint	50	400	710	1.23
DHP-50	1/2" for 1/2 Pint	50	400	710	1.23
DHP-75	3/4" for 1/2 Pint	50	0	710	1.31
DP-62	5/8" for Pint	50	0	710	1.45
DP-75	3/4" for Pint	50	0	710	1.31
DP-125	1-1/4" for Pint	50	0	710	1.58
DQ-62	5/8" for Quart	50	0	710	1.45
DQ-75	3/4" for Quart	50	0	710	1.23
DQ-125	1-1/4" for Quart	50	0	710	1.58

3/8" Diameter for pipe sizes to 3/4"; 1/2" Diameter for pipe sizes to 1"; 5/8" Diameter for pipe sizes to 1-1/4"; 3/4" Diameter for pipe size to 1-1/2, 1-1/4" Diameter for pipe size 1-1/2" to 3"

Swab - Wire handle

4" cotton for pipe size 6" & larger.



8020	4" Length	25	0	710	6.56
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Swab - Small Cap

Fits 1-3/4" Neck Quart Cans (MT-651). 4" length for pipe size 3" to 8".



5020	4" Length	24	0	710	14.89
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Swab - Large Cap

Fits 2-7/8" Neck Gallon Can (MT-648). For pipe size 6" & larger.



4020	4" Length	24	0	710	21.96
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