



**Low Extractable Cement**



**LX-5 Clear:** One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

**Maximum 6" size for One - Step use (check code). 3-Year Shelf Life**

**LX-5 Low Extractable One-Step PVC Cement**

| Part Number              | Size         | Std Pk | Mstr Ctn | Prod Code | MSRP  |
|--------------------------|--------------|--------|----------|-----------|-------|
| <a href="#">LX5C-020</a> | <b>Pint</b>  | 12     | 0        | 702       | 35.37 |
| <a href="#">LX5C-030</a> | <b>Quart</b> | 12     | 0        | 702       | 57.04 |

**Low VOC Solvent Primers & Cleaners**

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



**PRIMER-68 PURPLE/CLEAR:** Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

**PRIMER-68 Clear Primer**

| Part Number                 | Size            | Std Pk | Mstr Ctn | Prod Code | MSRP   |
|-----------------------------|-----------------|--------|----------|-----------|--------|
| <a href="#">PRIM68C-005</a> | <b>1/4 Pint</b> | 24     | 0        | 709       | 8.05   |
| <a href="#">PRIM68C-010</a> | <b>1/2 Pint</b> | 24     | 0        | 709       | 10.92  |
| <a href="#">PRIM68C-020</a> | <b>Pint</b>     | 12     | 0        | 709       | 20.22  |
| <a href="#">PRIM68C-030</a> | <b>Quart</b>    | 12     | 0        | 709       | 33.75  |
| <a href="#">PRIM68C-040</a> | <b>Gallon</b>   | 6      | 0        | 709       | 101.74 |



**PRIMER-68 Purple Primer**

| Part Number                 | Size            | Std Pk | Mstr Ctn | Prod Code | MSRP  |
|-----------------------------|-----------------|--------|----------|-----------|-------|
| <a href="#">PRIM68P-005</a> | <b>1/4 Pint</b> | 24     | 0        | 709       | 8.05  |
| <a href="#">PRIM68P-010</a> | <b>1/2 Pint</b> | 24     | 0        | 709       | 10.92 |
| <a href="#">PRIM68P-020</a> | <b>Pint</b>     | 12     | 0        | 709       | 20.22 |