

Solvent Cements Product
Low Extractable Cement & Low VOC Solvent Primers & Cleaners



Low Extractable Cement



LX-5 Clear: One-Step (no primer required) PVC cement specifically formulated for use with Spears® Low Extractable PVC piping, with interference fit through 6". Unlike conventional PVC solvent cements, LX-5 contains fewer contaminants and cures quickly to reduce potential for TOC contamination. See publication LX-4, Low-Extractable Ultra Pure Water Systems, for application details.

Maximum 6" size for One - Step use (check code). 3-Year Shelf Life

LX-5 Low Extractable One-Step PVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LX5C-020	Pint	12	0	702	33.60
LX5C-030	Quart	12	0	702	54.19

Low VOC Solvent Primers & Cleaners

Primers are used for the surface preparation of plastic pipe and fittings, which is necessary for the proper solvent welding of these materials. Cleaner aids in pre-cleaning to remove oil and grease.

- All Spears® Primers and Cleaners are low VOC products, which are environmentally friendly with lower emissions and reduced odor, surpassing the most stringent regulations and comply with SCAQMD Rule 1168/316A.
- Spears® Primers are certified for use with potable water by NSF® International.
- 3-Year Shelf Life



PRIMER-68 PURPLE/CLEAR: Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces. Choose from Clear or Purple color which provides positive identification that a primer was used (check local code requirements). Listings: ASTM F656, NSF®-PW, DWV, SW, U.P. Code (Purple Only).

PRIMER-68 Clear Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68C-005	1/4 Pint	24	0	709	7.65
PRIM68C-010	1/2 Pint	24	0	709	10.37
PRIM68C-020	Pint	12	0	709	19.21
PRIM68C-030	Quart	12	0	709	32.06
PRIM68C-040	Gallon	6	0	709	96.65



PRIMER-68 Purple Primer

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
PRIM68P-005	1/4 Pint	24	0	709	7.65
PRIM68P-010	1/2 Pint	24	0	709	10.37
PRIM68P-020	Pint	12	0	709	19.21