



Solvent Cements Product
CPVC Low VOC Cements

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Heavy bodied cements are specifically formulated for CPVC plastic pipe and fittings including a variety of One-Step (no primer required) CPVC specialty cements. These products are ideal for use in hot/cold water plumbing systems, water treatment and chemical plants, as well as industrial piping systems.

See specific cement size limitations for One - Step use.

- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 2-Year Shelf Life



CPVC-24 GRAY/ORANGE: Heavy bodied, medium setting CPVC cement for all classes and schedules with interference fit through 24" diameter. High-strength, chemical-resistant solvent cement for use with CPVC piping systems carrying acids, bases, salts, and sodium hypochlorite. Ideal for use in waste water plants. Recommended for use on PVC industrial piping systems for chemical applications; best choice for both PVC and CPVC fume & air duct systems. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code.

The Most Chemically Resistant Cement Available for Both PVC & CPVC Applications

CPVC-24 Gray Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CPVC24G-005	1/4 Pint	24	0	707	9.98
CPVC24G-010	1/2 Pint	24	0	707	15.88
CPVC24G-020	Pint	12	0	707	28.91
CPVC24G-030	Quart	12	0	707	51.06
CPVC24G-040	Gallon	6	0	707	176.33



CPVC-24 Orange Heavy Body CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CPVC24O-005	1/4 Pint	24	0	707	9.98
CPVC24O-010	1/2 Pint	24	0	707	15.88
CPVC24O-020	Pint	12	0	707	28.91
CPVC24O-030	Quart	12	0	707	51.06
CPVC24O-040	Gallon	6	0	707	176.33



CTS-5 EverTUFF® YELLOW: Medium bodied, fast setting cement for copper tube size pipe and fittings with interference fit through 2" diameter. ONE STEP CEMENT - formulated for use without primer if local code permits. Listings: ASTM F493/D2846, NSF®-PW, DWV, SW, U.P. Code, CSA B137.6, B181.2.

Maximum 2" size for One - Step use (check codes).

Approved for All Copper Tube Size (CTS) Hot & Cold Water Distribution Systems, Including Spears® EverTUFF® and Competitors'

CTS-5 EverTUFF® One-Step CTS CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
CTS5-005	1/4 Pint	24	0	701	9.98
CTS5-010	1/2 Pint	24	0	701	15.88
CTS5-020	Pint	12	0	701	25.74
CTS5-030	Quart	12	0	701	44.79
CTS5-040	Gallon	6	0	701	153.23

Solvent Cements Product
CPVC Low VOC Cements & ABS Low VOC Cements



CPVC Low VOC Cements



FS-5 RED: One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® **FlameGuard**® and other approved CPVC Fire Sprinkler Products with interference fit through 3". See publication FG-3, **FlameGuard**® Installation Instructions for additional application details. Listings: ASTM F493, NSF®-PW, DWV, SW, U.P. Code, UL®, FM® Approved.

Maximum 3" size.

FS-5 FlameGuard® One-Step CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
FS5-020	Pint	12	0	703	31.31
FS5-030	Quart	12	0	703	57.43



LW-5 MUSTARD: One-Step (no primer required) CPVC cement specifically formulated and approved for use with Spears® **LabWaste**® CPVC Corrosive Waste Drainage System Products with interference fit through 24". See Publication LW-4, Technical Information, for application details. Listings: ASTM F493, NSF®-CW, PW, DWV, SW, U.P. Code, ICC-ES PMG.

For use in joining LabWaste® only.

The Only Chemically Resistant Cement Approved for Spears® LabWaste®

LW-5 LabWaste® One-Step CPVC Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
LW5-020	Pint	12	0	704	50.43
LW5-030	Quart	12	0	704	67.22
LW5-040	Gallon	6	0	704	273.48
LW5-050	5 Gallon	1	0	704	1367.48

ABS Low VOC Cements

ABS cements are specially formulated for rigid ABS pipe and fittings in all classes, schedules and fittings having interference type sockets. These medium-bodied, fast setting cements are used for all classes and schedules with interference fit through 8" diameter in ABS drain, waste and vent systems (DWV), and sewer applications. Do not use primer on ABS pipe and fittings.



- Low VOC emissions comply with SCAQMD Rule 1168/316A
- 3-Year Shelf Life

ABS-73 BLACK: Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code.

ABS-73 Black Medium Body ABS Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS73B-005	1/4 Pint	24	0	708	8.05
ABS73B-010	1/2 Pint	24	0	708	10.86
ABS73B-020	Pint	12	0	708	18.12
ABS73B-030	Quart	12	0	708	29.66
ABS73B-040	Gallon	6	0	708	99.45



ABS-71 YELLOW/MILKY: Medium bodied, fast setting, high strength ABS solvent cement for all classes and schedules of pipe and fittings with interference fit through 8" diameter. Listings: ASTM D2235, NSF®-DWV, SW, U.P. Code, CSA (Yellow Only) B181.1.

ABS-71 Yellow Medium Body ABS Cement

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
ABS71Y-005	1/4 Pint	24	0	708	9.57