

Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles



Glue-On Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle



IPS O.D. x Socket

NSF-61

463-288	2-1/2X3/4	10	0	040	32.16
463-333 ¹	3X1/2	10	0	040	35.23
463-335 ¹	3X1	10	0	040	35.23
463-336 ¹	3X1-1/4	10	0	040	35.23
463-337	3X1-1/2	10	0	040	32.16
463-338 ²	3X2	10	0	040	35.23
463-415 ¹	4X1/2	10	0	040	47.02
463-416 ¹	4X3/4	10	0	040	57.84
463-417 ¹	4X1	10	0	040	47.02
463-418 ¹	4X1-1/4	10	0	040	47.02
463-419	4X1-1/2	10	0	040	42.96
463-420 ²	4X2	10	0	040	47.02
463-485 ¹	5X1-1/2	6	0	040	58.73
463-486	5X2	6	0	040	53.62
463-523 ¹	6X1/2	5	0	040	70.54
463-525 ¹	6X1	10	0	040	70.54
463-526 ¹	6X1-1/4	5	0	040	70.54
463-527	6X1-1/2	5	0	040	64.46
463-528 ²	6X2	5	0	040	70.54
463-530 ¹	6X3	5	0	040	100.68
463-532	6X4	5	0	040	81.11
463-573 ¹	8X1/2	5	0	040	105.20
463-575 ¹	8X1	5	0	040	105.20
463-576 ¹	8X1-1/4	5	0	040	105.20
463-577	8X1-1/2	5	0	040	96.05
463-578 ²	8X2	5	0	040	105.20
463-580 ¹	8X3	5	0	040	121.98
463-582	8X4	5	0	040	102.98
463-624	10X4	5	0	041	118.07

¹ Outlet-sized with Bushing

² Outlet-sized with Coupling

Note: See following Installation Instructions

Saddle



IPS O.D. x Fipt

NSF-61

464-288	2-1/2X3/4	10	0	040	32.16
464-337	3X1-1/2	10	0	040	32.16
464-419	4X1-1/2	10	0	040	42.96
464-486	5X2	6	0	040	53.62
464-527	6X1-1/2	5	0	040	64.43

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D. x Fipt

464-532	6X4	5	0	040	81.11
464-577	8X1-1/2	5	0	040	96.05
464-582	8X4	5	0	040	102.98
464-624	10X4	5	0	041	118.07

Saddle Installation

Instructions:

When Assembling Spears® Saddles to PVC pipe, Spears® Manufacturing Company recommends Spears® PVC-19 Extra Heavy Body Solvent Cement and Spears® PRIMER-68 or PRIMER-70, or equivalent. Although good connections may be accomplished without saddle straps, Spears® Manufacturing Company recommends the use of clamp or strap device during the assembly step to ensure good compression between the pipe and fitting surfaces as the solvent cures. Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.

Snap-On Saddle



IPS O.D. x Socket

NSF-61

463-005	1/2	25	300	040	1.68
463-007	3/4	25	200	040	1.86
463-010	1	50	0	040	3.56
463-012	1-1/4	50	0	040	5.54
463-015	1-1/2	25	0	040	6.73
463-020	2	20	0	040	9.83
463-101	3/4X1/2	25	300	040	2.18
463-130	1X1/2	50	0	040	3.56

Note: See following installation instructions

Snap-On Saddle



IPS O.D. x Fipt

464-005	1/2	25	300	040	2.18
464-007	3/4	25	200	040	3.42
464-010	1	50	0	040	6.28
464-071	1/2X1/8	50	300	040	2.18
464-097	3/4X1/8	50	200	040	2.88
464-101	3/4X1/2	25	300	040	2.88
464-130	1X1/2	50	0	040	5.19
464-131	1X3/4	50	0	040	5.19
464-210	1-1/2X3/4	25	0	040	13.07



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Glue-On Saddles

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Snap-On Saddle (continued)
IPS O.D. x Fipt

Snap-On Saddle Installation Instructions

- The surface to be joined must be wiped clean.
- Using an appropriate applicator, apply a coat of primer to the fitting and pipe.
- While the primer is still wet, apply a generous coat of medium bodied cement first to the pipe, then to the fitting and then to the pipe again, covering an area of the pipe slightly larger than the saddle.
- Without delay, push the saddle onto the pipe and rotate the fitting approximately 15° in each direction to evenly distribute the cement.
- Allow cement to cure.
- Drill fitting and pipe with the recommended size hole saw.
- Remove debris from the line.
- Follow all safe handling precautions.

Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.



Saddle

IPS O.D.x Socket Schedule 40

Non Pressure Rated

3763-528	6X2	1	10	390	39.71
3763-530	6X3	1	10	390	40.64
3763-532	6X4	1	8	390	42.27
3763-578	8X2	1	10	390	58.52
3763-580	8X3	1	10	390	59.09
3763-582	8X4	1	10	390	59.81
3763-585	8X6	1	10	390	61.51
3763-621	10X2	1	5	390	73.95
3763-623	10X3	1	10	390	74.98
3763-624	10X4	1	8	390	75.29
3763-626	10X6	1	5	390	88.12
3763-628	10X8	1	5	390	141.40
3763-661	12X2	1	5	390	87.45
3763-663	12X3	1	10	390	89.07
3763-664	12X4	1	10	390	90.98
3763-666	12X6	1	4	390	105.51
3763-668	12X8	1	5	390	168.20
3763-670	12X10	1	4	390	243.22
3763-691	14X2	1	10	390	112.08
3763-693	14X3	1	8	390	119.79
3763-694	14X4	1	5	390	127.96

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D.x Socket Schedule 40

3763-696	14X6	1	8	390	130.53
3763-698	14X8	1	4	390	200.29
3763-700	14X10	1	3	390	257.66
3763-702	14X12	1	0	390	284.01
3763-751	16X2	1	10	390	119.29
3763-753	16X3	1	5	390	120.93
3763-754	16X4	1	10	390	131.63
3763-756	16X6	1	3	390	140.65
3763-758	16X8	1	3	390	209.05
3763-760	16X10	1	0	390	265.71
3763-762	16X12	1	0	390	294.46
3763-764	16X14	1	0	390	306.09
3763-781	18X2	1	10	390	174.87
3763-783	18X3	1	5	390	178.27
3763-784	18X4	1	5	390	181.00
3763-786	18X6	1	4	390	192.72
3763-788	18X8	1	0	390	281.21
3763-790	18X10	1	0	390	311.74
3763-792	18X12	1	0	390	320.35
3763-794	18X14	1	0	390	483.96
3763-796	18X16	1	0	390	631.78
3763-811	20X2	1	12	390	175.28
3763-813	20X3	1	5	390	177.68
3763-814	20X4	1	6	390	186.36
3763-816	20X6	1	0	390	194.64
3763-818	20X8	1	5	390	280.84
3763-820	20X10	1	0	390	311.75
3763-822	20X12	1	0	390	444.45
3763-824	20X14	1	0	390	484.96
3763-826	20X16	1	0	390	634.09
3763-828	20X18	1	0	390	718.62
3763-901	24X2	1	5	390	167.21
3763-903	24X3	1	5	390	184.82
3763-904	24X4	1	5	390	186.87
3763-906	24X6	1	5	390	198.25
3763-908	24X8	1	5	390	283.44
3763-910	24X10	1	0	390	315.31
3763-912	24X12	1	0	390	446.03
3763-914	24X14	1	0	390	499.46
3763-916	24X16	1	0	390	561.34
3763-918	24X18	1	0	390	756.49
3763-920	24X20	1	0	390	847.01

Stub Saddle

IPS O.D x Socket Schedule 40

Non Pressure Rated

3765-528	6X2	1	8	390	42.69
3765-530	6X3	1	4	390	43.71
3765-532	6X4	1	10	390	45.46
3765-578	8X2	1	10	390	62.93
3765-580	8X3	1	4	390	63.54
3765-582	8X4	1	8	390	64.31



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Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
Stub Saddle (continued)					
IPS O.D x Socket Schedule 40					
3765-585	8X6	1	4	390	66.14
3765-621	10X2	1	5	390	79.51
3765-623	10X3	1	5	390	80.63
3765-624	10X4	1	4	390	102.18
3765-626	10X6	1	2	390	94.75
3765-628	10X8	1	2	390	152.03
3765-661	12X2	1	6	390	94.03
3765-663	12X3	1	5	390	95.78
3765-664	12X4	1	2	390	97.82
3765-666	12X6	1	2	390	113.38
3765-668	12X8	1	2	390	180.86
3765-670	12X10	1	2	390	261.53
3765-691	14X2	1	10	390	120.52
3765-693	14X3	1	2	390	121.88
3765-694	14X4	1	5	390	123.41
3765-696	14X6	1	3	390	140.36
3765-698	14X8	1	2	390	213.97
3765-700	14X10	1	0	390	277.05
3765-702	14X12	1	0	390	305.40
3765-751	16X2	1	4	390	128.26
3765-753	16X3	1	5	390	130.03
3765-754	16X4	1	5	390	132.00
3765-756	16X6	1	2	390	151.22
3765-758	16X8	1	0	390	224.79
3765-760	16X10	1	0	390	285.71
3765-762	16X12	1	0	390	316.62
3765-764	16X14	1	0	390	329.13
3765-781	18X2	1	4	390	188.01
3765-783	18X3	1	10	390	147.86
3765-784	18X4	1	10	390	194.61
3765-786	18X6	1	2	390	207.22
3765-788	18X8	1	0	390	302.36
3765-790	18X10	1	0	390	335.19
3765-792	18X12	1	0	390	344.44
3765-794	18X14	1	0	390	520.37
3765-796	18X16	1	0	390	678.76
3765-811	20X2	1	0	390	188.46
3765-813	20X3	1	2	390	191.06
3765-814	20X4	1	2	390	200.39
3765-816	20X6	1	0	390	209.29
3765-818	20X8	1	0	390	301.98
3765-820	20X10	1	0	390	335.20
3765-822	20X12	1	0	390	477.93
3765-824	20X14	1	0	390	521.46
3765-826	20X16	1	0	390	681.82
3765-828	20X18	1	0	390	772.72
3765-901	24X2	1	5	390	179.78
3765-903	24X3	1	2	390	198.72
3765-904	24X4	1	4	390	200.94
3765-906	24X6	1	3	390	213.18
3765-908	24X8	1	0	390	304.78

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Stub Saddle (continued)

IPS O.D x Socket Schedule 40

3765-910	24X10	1	0	390	339.01
3765-912	24X12	1	0	390	479.59
3765-914	24X14	1	0	390	537.07
3765-916	24X16	1	0	390	603.60
3765-918	24X18	1	0	390	813.42
3765-920	24X20	1	0	390	910.77