

Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles



Glue-On Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle



IPS O.D. x Socket

NSF-61

463-288	2-1/2X3/4	10	0	040	30.55
463-333 ¹	3X1/2	10	0	040	33.47
463-335 ¹	3X1	10	0	040	33.47
463-336 ¹	3X1-1/4	10	0	040	33.47
463-337	3X1-1/2	10	0	040	30.55
463-338 ²	3X2	10	0	040	33.47
463-415 ¹	4X1/2	10	0	040	44.67
463-416 ¹	4X3/4	10	0	040	54.95
463-417 ¹	4X1	10	0	040	44.67
463-418 ¹	4X1-1/4	10	0	040	44.67
463-419	4X1-1/2	10	0	040	40.81
463-420 ²	4X2	10	0	040	44.67
463-485 ¹	5X1-1/2	6	0	040	55.79
463-486	5X2	6	0	040	50.94
463-523 ¹	6X1/2	5	0	040	67.01
463-525 ¹	6X1	10	0	040	67.01
463-526 ¹	6X1-1/4	5	0	040	67.01
463-527	6X1-1/2	5	0	040	61.24
463-528 ²	6X2	5	0	040	67.01
463-530 ¹	6X3	5	0	040	95.65
463-532	6X4	5	0	040	77.05
463-573 ¹	8X1/2	5	0	040	99.94
463-575 ¹	8X1	5	0	040	99.94
463-576 ¹	8X1-1/4	5	0	040	99.94
463-577	8X1-1/2	5	0	040	91.25
463-578 ²	8X2	5	0	040	99.94
463-580 ¹	8X3	5	0	040	115.88
463-582	8X4	5	0	040	97.83
463-624	10X4	5	0	041	112.17

¹ Outlet-sized with Bushing

² Outlet-sized with Coupling

Note: See following Installation Instructions

Saddle



IPS O.D. x Fipt

NSF-61

464-288	2-1/2X3/4	10	0	040	30.55
464-337	3X1-1/2	10	0	040	30.55
464-419	4X1-1/2	10	0	040	40.81
464-486	5X2	6	0	040	50.94
464-527	6X1-1/2	5	0	040	61.21

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D. x Fipt

464-532	6X4	5	0	040	77.05
464-577	8X1-1/2	5	0	040	91.25
464-582	8X4	5	0	040	97.83
464-624	10X4	5	0	041	112.17

Saddle Installation

Instructions:

When Assembling Spears® Saddles to PVC pipe, Spears® Manufacturing Company recommends Spears® PVC-19 Extra Heavy Body Solvent Cement and Spears® PRIMER-68 or PRIMER-70, or equivalent. Although good connections may be accomplished without saddle straps, Spears® Manufacturing Company recommends the use of clamp or strap device during the assembly step to ensure good compression between the pipe and fitting surfaces as the solvent cures. Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.

Snap-On Saddle



IPS O.D. x Socket

NSF-61

463-005	1/2	25	300	040	1.60
463-007	3/4	25	200	040	1.77
463-010	1	50	0	040	3.38
463-012	1-1/4	50	0	040	5.26
463-015	1-1/2	25	0	040	6.39
463-020	2	20	0	040	9.34
463-101	3/4X1/2	25	300	040	2.07
463-130	1X1/2	50	0	040	3.38

Note: See following installation instructions

Snap-On Saddle



IPS O.D. x Fipt

464-005	1/2	25	300	040	2.07
464-007	3/4	25	200	040	3.25
464-010	1	50	0	040	5.97
464-071	1/2X1/8	50	300	040	2.07
464-097	3/4X1/8	50	200	040	2.74
464-101	3/4X1/2	25	300	040	2.74
464-130	1X1/2	50	0	040	4.93
464-131	1X3/4	50	0	040	4.93
464-210	1-1/2X3/4	25	0	040	12.42



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Snap-On Saddle (continued)
IPS O.D. x Fipt

Snap-On Saddle Installation Instructions

- The surface to be joined must be wiped clean.
- Using an appropriate applicator, apply a coat of primer to the fitting and pipe.
- While the primer is still wet, apply a generous coat of medium bodied cement first to the pipe, then to the fitting and then to the pipe again, covering an area of the pipe slightly larger than the saddle.
- Without delay, push the saddle onto the pipe and rotate the fitting approximately 15° in each direction to evenly distribute the cement.
- Allow cement to cure.
- Drill fitting and pipe with the recommended size hole saw.
- Remove debris from the line.
- Follow all safe handling precautions.

Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.



Saddle

IPS O.D.x Socket Schedule 40

Non Pressure Rated

3763-528	6X2	1	10	390	37.72
3763-530	6X3	1	10	390	38.61
3763-532	6X4	1	8	390	40.16
3763-578	8X2	1	10	390	55.59
3763-580	8X3	1	10	390	56.14
3763-582	8X4	1	10	390	56.82
3763-585	8X6	1	10	390	58.43
3763-621	10X2	1	5	390	70.25
3763-623	10X3	1	10	390	71.23
3763-624	10X4	1	8	390	71.53
3763-626	10X6	1	5	390	83.71
3763-628	10X8	1	5	390	134.33
3763-661	12X2	1	5	390	83.08
3763-663	12X3	1	10	390	84.62
3763-664	12X4	1	10	390	86.43
3763-666	12X6	1	4	390	100.23
3763-668	12X8	1	5	390	159.79
3763-670	12X10	1	4	390	231.06
3763-691	14X2	1	10	390	106.48
3763-693	14X3	1	8	390	113.80
3763-694	14X4	1	5	390	121.56

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D.x Socket Schedule 40

3763-696	14X6	1	8	390	124.00
3763-698	14X8	1	4	390	190.28
3763-700	14X10	1	3	390	244.78
3763-702	14X12	1	0	390	269.81
3763-751	16X2	1	10	390	113.33
3763-753	16X3	1	5	390	114.88
3763-754	16X4	1	10	390	125.05
3763-756	16X6	1	3	390	133.62
3763-758	16X8	1	3	390	198.60
3763-760	16X10	1	0	390	252.42
3763-762	16X12	1	0	390	279.74
3763-764	16X14	1	0	390	290.79
3763-781	18X2	1	10	390	166.13
3763-783	18X3	1	5	390	169.36
3763-784	18X4	1	5	390	171.95
3763-786	18X6	1	4	390	183.08
3763-788	18X8	1	0	390	267.15
3763-790	18X10	1	0	390	296.15
3763-792	18X12	1	0	390	304.33
3763-794	18X14	1	0	390	459.76
3763-796	18X16	1	0	390	600.19
3763-811	20X2	1	12	390	166.52
3763-813	20X3	1	5	390	168.80
3763-814	20X4	1	6	390	177.04
3763-816	20X6	1	0	390	184.91
3763-818	20X8	1	5	390	266.80
3763-820	20X10	1	0	390	296.16
3763-822	20X12	1	0	390	422.23
3763-824	20X14	1	0	390	460.71
3763-826	20X16	1	0	390	602.39
3763-828	20X18	1	0	390	682.69
3763-901	24X2	1	5	390	158.85
3763-903	24X3	1	5	390	175.58
3763-904	24X4	1	5	390	177.53
3763-906	24X6	1	5	390	188.34
3763-908	24X8	1	5	390	269.27
3763-910	24X10	1	0	390	299.54
3763-912	24X12	1	0	390	423.73
3763-914	24X14	1	0	390	474.49
3763-916	24X16	1	0	390	533.27
3763-918	24X18	1	0	390	718.67
3763-920	24X20	1	0	390	804.66

Stub Saddle

IPS O.D x Socket Schedule 40

Non Pressure Rated

3765-528	6X2	1	8	390	40.56
3765-530	6X3	1	4	390	41.52
3765-532	6X4	1	10	390	43.19
3765-578	8X2	1	10	390	59.78
3765-580	8X3	1	4	390	60.36
3765-582	8X4	1	8	390	61.09



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Stub Saddle (continued)

IPS O.D x Socket Schedule 40

3765-585	8X6	1	4	390	62.83
3765-621	10X2	1	5	390	75.53
3765-623	10X3	1	5	390	76.60
3765-624	10X4	1	4	390	97.07
3765-626	10X6	1	2	390	90.01
3765-628	10X8	1	2	390	144.43
3765-661	12X2	1	6	390	89.33
3765-663	12X3	1	5	390	90.99
3765-664	12X4	1	2	390	92.93
3765-666	12X6	1	2	390	107.71
3765-668	12X8	1	2	390	171.82
3765-670	12X10	1	2	390	248.45
3765-691	14X2	1	10	390	114.49
3765-693	14X3	1	2	390	115.79
3765-694	14X4	1	5	390	117.24
3765-696	14X6	1	3	390	133.34
3765-698	14X8	1	0	390	203.27
3765-700	14X10	1	0	390	263.20
3765-702	14X12	1	0	390	290.13
3765-751	16X2	1	4	390	121.85
3765-753	16X3	1	5	390	123.53
3765-754	16X4	1	5	390	125.40
3765-756	16X6	1	2	390	143.66
3765-758	16X8	1	0	390	213.55
3765-760	16X10	1	0	390	271.42
3765-762	16X12	1	0	390	300.79
3765-764	16X14	1	0	390	312.67
3765-781	18X2	1	4	390	178.61
3765-783	18X3	1	10	390	140.47
3765-784	18X4	1	10	390	184.88
3765-786	18X6	1	2	390	196.86
3765-788	18X8	1	0	390	287.24
3765-790	18X10	1	0	390	318.43
3765-792	18X12	1	0	390	327.22
3765-794	18X14	1	0	390	494.35
3765-796	18X16	1	0	390	644.82
3765-811	20X2	1	0	390	179.04
3765-813	20X3	1	2	390	181.51
3765-814	20X4	1	2	390	190.37
3765-816	20X6	1	0	390	198.83
3765-818	20X8	1	0	390	286.88
3765-820	20X10	1	0	390	318.44
3765-822	20X12	1	0	390	454.03
3765-824	20X14	1	0	390	495.39
3765-826	20X16	1	0	390	647.73
3765-828	20X18	1	0	390	734.08
3765-901	24X2	1	4	390	170.79
3765-903	24X3	1	2	390	188.78
3765-904	24X4	1	4	390	190.89
3765-906	24X6	1	3	390	202.52
3765-908	24X8	1	0	390	289.54

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Stub Saddle (continued)

IPS O.D x Socket Schedule 40

3765-910	24X10	1	0	390	322.06
3765-912	24X12	1	0	390	455.61
3765-914	24X14	1	0	390	510.22
3765-916	24X16	1	0	390	573.42
3765-918	24X18	1	0	390	772.75
3765-920	24X20	1	0	390	865.23