



Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles

PVC White Saddles & Hot-Tap Saddles



PRODUCT

Contact Spears® for any Information not found.

Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles



Glue-On Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle

IPS O.D. x Socket



NSF-61

463-288	2-1/2X3/4	10	0	040	30.55
463-333 ¹	3X1/2	10	0	040	33.47
463-335 ¹	3X1	10	0	040	33.47
463-336 ¹	3X1-1/4	10	0	040	33.47
463-337	3X1-1/2	10	0	040	30.55
463-338 ²	3X2	10	0	040	33.47
463-415 ¹	4X1/2	10	0	040	44.67
463-416 ¹	4X3/4	10	0	040	54.95
463-417 ¹	4X1	10	0	040	44.67
463-418 ¹	4X1-1/4	10	0	040	44.67
463-419	4X1-1/2	10	0	040	40.81
463-420 ²	4X2	10	0	040	44.67
463-485 ¹	5X1-1/2	6	0	040	55.79
463-486	5X2	6	0	040	50.94
463-523 ¹	6X1/2	5	0	040	67.01
463-525 ¹	6X1	10	0	040	67.01
463-526 ¹	6X1-1/4	5	0	040	67.01
463-527	6X1-1/2	5	0	040	61.24
463-528 ²	6X2	5	0	040	67.01
463-530 ¹	6X3	5	0	040	95.65
463-532	6X4	5	0	040	77.05
463-573 ¹	8X1/2	5	0	040	99.94
463-575 ¹	8X1	5	0	040	99.94
463-576 ¹	8X1-1/4	5	0	040	99.94
463-577	8X1-1/2	5	0	040	91.25
463-578 ²	8X2	5	0	040	99.94
463-580 ¹	8X3	5	0	040	115.88
463-582	8X4	5	0	040	97.83
463-624	10X4	5	0	041	112.17

¹ Outlet-sized with Bushing

² Outlet-sized with Coupling

Note: See following Installation Instructions

Saddle

IPS O.D. x Fipt



NSF-61

464-288	2-1/2X3/4	10	0	040	30.55
464-337	3X1-1/2	10	0	040	30.55
464-419	4X1-1/2	10	0	040	40.81
464-486	5X2	6	0	040	50.94
464-527	6X1-1/2	5	0	040	61.21

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D. x Fipt

464-532	6X4	5	0	040	77.05
464-577	8X1-1/2	5	0	040	91.25
464-582	8X4	5	0	040	97.83
464-624	10X4	5	0	041	112.17

Saddle Installation

Instructions:

When Assembling Spears® Saddles to PVC pipe, Spears® Manufacturing Company recommends Spears® PVC-19 Extra Heavy Body Solvent Cement and Spears® PRIMER-68 or PRIMER-70, or equivalent. Although good connections may be accomplished without saddle straps, Spears® Manufacturing Company recommends the use of clamp or strap device during the assembly step to ensure good compression between the pipe and fitting surfaces as the solvent cures. Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.

Snap-On Saddle

IPS O.D. x Socket



NSF-61

463-005	1/2	25	300	040	1.60
463-007	3/4	25	200	040	1.77
463-010	1	50	0	040	3.38
463-012	1-1/4	50	0	040	5.26
463-015	1-1/2	25	0	040	6.39
463-020	2	20	0	040	9.34
463-101	3/4X1/2	25	300	040	2.07
463-130	1X1/2	50	0	040	3.38

Note: See following installation instructions

Snap-On Saddle

IPS O.D. x Fipt



464-005	1/2	25	300	040	2.07
464-007	3/4	25	200	040	3.25
464-010	1	50	0	040	5.97
464-071	1/2X1/8	50	300	040	2.07
464-097	3/4X1/8	50	200	040	2.74
464-101	3/4X1/2	25	300	040	2.74
464-130	1X1/2	50	0	040	4.93
464-131	1X3/4	50	0	040	4.93
464-210	1-1/2X3/4	25	0	040	12.42



Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles

Glue-On Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Snap-On Saddle (continued)

IPS O.D. x Fipt

Snap-On Saddle Installation Instructions

- The surface to be joined must be wiped clean.
- Using an appropriate applicator, apply a coat of primer to the fitting and pipe.
- While the primer is still wet, apply a generous coat of medium bodied cement first to the pipe, then to the fitting and then to the pipe again, covering an area of the pipe slightly larger than the saddle.
- Without delay, push the saddle onto the pipe and rotate the fitting approximately 15° in each direction to evenly distribute the cement.
- Allow cement to cure.
- Drill fitting and pipe with the recommended size hole saw.
- Remove debris from the line.
- Follow all safe handling precautions.

Solvent cemented saddles are non pressure rated. For additional information, contact Spears® Technical Service.



Saddle

IPS O.D.x Socket Schedule 40

Non Pressure Rated

3763-528	6X2	1	10	390	37.72
3763-530	6X3	1	10	390	38.61
3763-532	6X4	1	8	390	40.16
3763-578	8X2	1	10	390	55.59
3763-580	8X3	1	10	390	56.14
3763-582	8X4	1	10	390	56.82
3763-585	8X6	1	10	390	58.43
3763-621	10X2	1	5	390	70.25
3763-623	10X3	1	10	390	71.23
3763-624	10X4	1	8	390	71.53
3763-626	10X6	1	5	390	83.71
3763-628	10X8	1	5	390	134.33
3763-661	12X2	1	5	390	83.08
3763-663	12X3	1	10	390	84.62
3763-664	12X4	1	10	390	86.43
3763-666	12X6	1	4	390	100.23
3763-668	12X8	1	5	390	159.79
3763-670	12X10	1	4	390	231.06
3763-691	14X2	1	10	390	106.48
3763-693	14X3	1	8	390	113.80
3763-694	14X4	1	5	390	121.56

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Saddle (continued)

IPS O.D.x Socket Schedule 40

3763-696	14X6	1	8	390	124.00
3763-698	14X8	1	4	390	190.28
3763-700	14X10	1	3	390	244.78
3763-702	14X12	1	0	390	269.81
3763-751	16X2	1	10	390	113.33
3763-753	16X3	1	5	390	114.88
3763-754	16X4	1	10	390	125.05
3763-756	16X6	1	3	390	133.62
3763-758	16X8	1	3	390	198.60
3763-760	16X10	1	0	390	252.42
3763-762	16X12	1	0	390	279.74
3763-764	16X14	1	0	390	290.79
3763-781	18X2	1	10	390	166.13
3763-783	18X3	1	5	390	169.36
3763-784	18X4	1	5	390	171.95
3763-786	18X6	1	4	390	183.08
3763-788	18X8	1	0	390	267.15
3763-790	18X10	1	0	390	296.15
3763-792	18X12	1	0	390	304.33
3763-794	18X14	1	0	390	459.76
3763-796	18X16	1	0	390	600.19
3763-811	20X2	1	12	390	166.52
3763-813	20X3	1	5	390	168.80
3763-814	20X4	1	6	390	177.04
3763-816	20X6	1	0	390	184.91
3763-818	20X8	1	5	390	266.80
3763-820	20X10	1	0	390	296.16
3763-822	20X12	1	0	390	422.23
3763-824	20X14	1	0	390	460.71
3763-826	20X16	1	0	390	602.39
3763-828	20X18	1	0	390	682.69
3763-901	24X2	1	5	390	158.85
3763-903	24X3	1	5	390	175.58
3763-904	24X4	1	5	390	177.53
3763-906	24X6	1	5	390	188.34
3763-908	24X8	1	5	390	269.27
3763-910	24X10	1	0	390	299.54
3763-912	24X12	1	0	390	423.73
3763-914	24X14	1	0	390	474.49
3763-916	24X16	1	0	390	533.27
3763-918	24X18	1	0	390	718.67
3763-920	24X20	1	0	390	804.66

Stub Saddle

IPS O.D x Socket Schedule 40

Non Pressure Rated

3765-528	6X2	1	8	390	40.56
3765-530	6X3	1	4	390	41.52
3765-532	6X4	1	10	390	43.19
3765-578	8X2	1	10	390	59.78
3765-580	8X3	1	4	390	60.36
3765-582	8X4	1	8	390	61.09



Schedule 40 Fittings Product
PVC White Saddles & Hot-Tap Saddles



Glue-On Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Stub Saddle (continued)

IPS O.D x Socket Schedule 40

3765-585	8X6	1	4	390	62.83
3765-621	10X2	1	5	390	75.53
3765-623	10X3	1	5	390	76.60
3765-624	10X4	1	4	390	97.07
3765-626	10X6	1	2	390	90.01
3765-628	10X8	1	2	390	144.43
3765-661	12X2	1	6	390	89.33
3765-663	12X3	1	5	390	90.99
3765-664	12X4	1	2	390	92.93
3765-666	12X6	1	2	390	107.71
3765-668	12X8	1	2	390	171.82
3765-670	12X10	1	2	390	248.45
3765-691	14X2	1	10	390	114.49
3765-693	14X3	1	2	390	115.79
3765-694	14X4	1	5	390	117.24
3765-696	14X6	1	3	390	133.34
3765-698	14X8	1	0	390	203.27
3765-700	14X10	1	0	390	263.20
3765-702	14X12	1	0	390	290.13
3765-751	16X2	1	4	390	121.85
3765-753	16X3	1	5	390	123.53
3765-754	16X4	1	5	390	125.40
3765-756	16X6	1	2	390	143.66
3765-758	16X8	1	0	390	213.55
3765-760	16X10	1	0	390	271.42
3765-762	16X12	1	0	390	300.79
3765-764	16X14	1	0	390	312.67
3765-781	18X2	1	4	390	178.61
3765-783	18X3	1	10	390	140.47
3765-784	18X4	1	10	390	184.88
3765-786	18X6	1	2	390	196.86
3765-788	18X8	1	0	390	287.24
3765-790	18X10	1	0	390	318.43
3765-792	18X12	1	0	390	327.22
3765-794	18X14	1	0	390	494.35
3765-796	18X16	1	0	390	644.82
3765-811	20X2	1	0	390	179.04
3765-813	20X3	1	2	390	181.51
3765-814	20X4	1	2	390	190.37
3765-816	20X6	1	0	390	198.83
3765-818	20X8	1	0	390	286.88
3765-820	20X10	1	0	390	318.44
3765-822	20X12	1	0	390	454.03
3765-824	20X14	1	0	390	495.39
3765-826	20X16	1	0	390	647.73
3765-828	20X18	1	0	390	734.08
3765-901	24X2	1	4	390	170.79
3765-903	24X3	1	2	390	188.78
3765-904	24X4	1	4	390	190.89
3765-906	24X6	1	3	390	202.52
3765-908	24X8	1	0	390	289.54

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Stub Saddle (continued)

IPS O.D x Socket Schedule 40

3765-910	24X10	1	0	390	322.06
3765-912	24X12	1	0	390	455.61
3765-914	24X14	1	0	390	510.22
3765-916	24X16	1	0	390	573.42
3765-918	24X18	1	0	390	772.75
3765-920	24X20	1	0	390	865.23



Schedule 40 Fittings Product

Clamp-On Saddles

Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x Soc Single Outlet, PVC White

with Buna-N O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

466-247	2X1/2	3/4	1	10	046	31.51
466-248	2X3/4	7/8	1	10	046	31.51
466-249	2X1	1-1/8	1	10	046	31.51
466-250	2X1-1/4	1-1/2	1	10	046	31.51
466-251	2X1-1/2	1-1/2	1	10	046	31.51
466-291	2-1/2X1-1/2	1-3/4	1	10	046	42.74
466-333 ¹	3X1/2	7/8	1	10	046	42.74
466-334	3X3/4	7/8	1	10	046	42.74
466-335	3X1	1-1/8	1	10	046	42.74
466-336 ¹	3X1-1/4	2-1/4	1	10	046	42.74
466-337 ¹	3X1-1/2	2-1/4	1	10	046	42.74
466-338	3X2	2-1/4	1	10	046	42.74
466-415 ¹	4X1/2	1-1/8	1	10	046	54.76
466-416 ¹	4X3/4	1-1/8	1	10	046	54.76
466-417	4X1	1-1/8	1	8	046	54.76
466-418 ¹	4X1-1/4	1-3/4	1	8	046	54.76
466-419	4X1-1/2	1-3/4	1	8	046	54.76
466-420	4X2	2-1/4	1	8	046	54.76
466-421 ¹	4X2-1/2	3	1	4	046	61.96
466-422	4X3	3	1	4	046	68.05
466-523 ¹	6X1/2	1-1/8	1	4	046	94.22
466-524 ¹	6X3/4	1-1/8	1	4	046	94.22
466-525	6X1	1-1/8	1	4	046	94.22
466-526 ¹	6X1-1/4	2-1/4	1	4	046	94.22
466-527 ¹	6X1-1/2	2-1/4	1	4	046	94.22
466-528	6X2	2-1/4	1	4	046	94.22
466-529 ¹	6X2-1/2	3	1	4	046	103.58
466-530	6X3	3	1	4	046	107.93
466-532	6X4	4	1	4	046	113.62
466-573 ¹	8X1/2	4	1	0	046	146.48
466-574 ¹	8X3/4	4	1	0	046	146.48
466-575 ¹	8X1	4	1	0	046	146.48
466-576 ¹	8X1-1/4	4	1	0	046	146.48
466-577 ¹	8X1-1/2	4	1	0	046	146.48
466-578	8 X 2	4	1	0	046	146.48
466-579 ¹	8X2-1/2	4	1	0	046	161.06
466-580 ¹	8X3	4	1	0	046	170.79
466-582	8X4	4	1	0	046	180.86
466-585	8X6	6	1	0	046	200.86
466-620 ¹	10X1-1/2	4	1	0	046	239.02
466-624	10X4	4	1	0	046	239.02
466-626	10X6	6	1	0	046	274.83
466-660 ¹	12X1-1/2	4	1	0	046	299.62
466-664	12X4	4	1	0	046	299.62

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x Soc Single Outlet, PVC White (continued)
with Buna-N O-ring Seal & Zinc-Plated Hardware

466-666	12X6	6	1	0	046	347.45
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¹ Outlet-sized with Bushing

Clamp-On Saddle x Soc Single Outlet, PVC White

with Buna-N O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

466S-247	2X1/2	3/4	1	10	046	51.79
466S-248	2X3/4	7/8	1	10	046	51.79
466S-249	2X1	1-1/8	1	10	046	51.79
466S-250	2X1-1/4	1-1/2	1	10	046	51.79
466S-251	2X1-1/2	1-1/2	1	10	046	51.79
466S-291	2-1/2X1-1/2	1-3/4	1	10	046	69.67
466S-333 ¹	3X1/2	7/8	1	10	046	69.67
466S-334	3X3/4	7/8	1	10	046	69.67
466S-335	3X1	1-1/8	1	10	046	69.67
466S-336 ¹	3X1-1/4	2-1/4	1	10	046	69.67
466S-337 ¹	3X1-1/2	2-1/4	1	10	046	69.67
466S-338	3X2	2-1/4	1	10	046	69.67
466S-415 ¹	4X1/2	1-1/8	1	10	046	87.66
466S-416 ¹	4X3/4	1-1/8	1	10	046	87.66
466S-417	4X1	1-1/8	1	10	046	87.66
466S-418 ¹	4X1-1/4	1-3/4	1	8	046	87.66
466S-419	4X1-1/2	1-3/4	1	8	046	87.66
466S-420	4X2	2-1/4	1	8	046	87.66
466S-421 ¹	4X2-1/2	3	1	4	046	95.79
466S-422	4X3	3	1	4	046	99.64
466S-523 ¹	6X1/2	1-1/8	1	4	046	143.59
466S-524 ¹	6X3/4	1-1/8	1	4	046	143.59
466S-525	6X1	1-1/8	1	4	046	143.59
466S-526 ¹	6X1-1/4	2-1/4	1	4	046	143.59
466S-527 ¹	6X1-1/2	2-1/4	1	4	046	143.59
466S-528	6X2	2-1/4	1	4	046	143.59
466S-529 ¹	6X2-1/2	3	1	4	046	148.31
466S-530	6X3	3	1	4	046	151.37
466S-532	6X4	4	1	4	046	158.11
466S-573 ¹	8X1/2	4	1	0	046	209.64
466S-574 ¹	8X3/4	4	1	0	046	209.64
466S-575 ¹	8X1	4	1	0	046	209.64
466S-576 ¹	8X1-1/4	4	1	0	046	209.64
466S-577 ¹	8X1-1/2	4	1	0	046	209.64
466S-578	8 X 2	4	1	0	046	209.64
466S-579 ¹	8X2-1/2	4	1	0	046	230.61
466S-580 ¹	8X3	4	1	0	046	242.17
466S-582	8X4	4	1	0	046	256.77
466S-585	8X6	6	1	0	046	284.96
466S-620 ¹	10X1-1/2	4	1	0	046	339.08
466S-624	10X4	4	1	0	046	339.08
466S-626	10X6	6	1	0	046	389.96



Schedule 40 Fittings Product
Clamp-On Saddles



Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Single Outlet, PVC White (continued) with Buna-N O-ring Seal & SS Hardware						
466S-664	12X4	4	1	0	046	425.03
466S-666	12X6	6	1	0	046	493.06

¹ Outlet-sized with Bushing



Clamp-On Saddle x Soc Single Outlet, PVC White

with EPDM O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

466E-247	2X1/2	3/4	1	10	046	33.94
466E-248	2X3/4	7/8	1	10	046	33.94
466E-249	2X1	1-1/8	1	10	046	33.94
466E-250	2X1-1/4	1-1/2	1	10	046	33.94
466E-251	2X1-1/2	1-1/2	1	10	046	33.94
466E-291	2-1/2X1-1/2	1-3/4	1	10	046	43.85
466E-333 ¹	3X1/2	7/8	1	10	046	43.85
466E-334	3X3/4	7/8	1	10	046	43.85
466E-335	3X1	1-1/8	1	10	046	43.85
466E-336 ¹	3X1-1/4	2-1/4	1	10	046	43.85
466E-337 ¹	3X1-1/2	2-1/4	1	10	046	43.85
466E-338	3X2	2-1/4	1	10	046	43.85
466E-415 ¹	4X1/2	1-1/8	1	10	046	56.16
466E-416 ¹	4X3/4	1-1/8	1	10	046	56.16
466E-417	4X1	1-1/8	1	8	046	56.16
466E-418 ¹	4X1-1/4	1-3/4	1	8	046	56.16
466E-419	4X1-1/2	1-3/4	1	8	046	56.16
466E-420	4X2	2-1/4	1	8	046	56.16
466E-421 ¹	4X2-1/2	3	1	4	046	68.34
466E-422	4X3	3	1	4	046	76.44
466E-523 ¹	6X1/2	1-1/8	1	4	046	100.76
466E-524 ¹	6X3/4	1-1/8	1	4	046	100.76
466E-525	6X1	1-1/8	1	4	046	100.76
466E-526 ¹	6X1-1/4	2-1/4	1	4	046	100.76
466E-527 ¹	6X1-1/2	1-1/8	1	4	046	100.76
466E-528	6X2	2-1/4	1	4	046	100.76
466E-529 ¹	6X2-1/2	3	1	4	046	112.04
466E-530	6X3	3	1	4	046	118.36
466E-532	6X4	4	1	4	046	124.72
466E-573	8X1/2	4	1	0	046	154.87
466E-574	8X3/4	4	1	0	046	154.87
466E-575	8X1	4	1	0	046	154.87
466E-576 ¹	8X1-1/4	4	1	0	046	154.87
466E-577 ¹	8X1-1/2	4	1	0	046	154.87
466E-578	8 X 2	4	1	0	046	154.87
466E-579	8X2-1/2	4	1	0	046	170.40
466E-580 ¹	8X3	4	1	0	046	178.79
466E-582	8X4	4	1	0	046	189.66
466E-585	8X6	6	1	0	046	210.45

Made in the U.S.A.

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Single Outlet, PVC White (continued) with EPDM O-ring Seal & Zinc-Plated Hardware						
466E-624	10X4	4	1	0	046	250.44
466E-626	10X6	6	1	0	046	288.02
466E-664	12X4	4	1	0	046	313.92
466E-666	12X6	6	1	0	046	370.92

¹ Outlet-sized with Bushing

Clamp-On Saddle x Soc Single Outlet, PVC White

with EPDM O-ring & Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

466SE-247	2X1/2	3/4	1	10	046	53.42
466SE-248	2X3/4	7/8	1	10	046	53.42
466SE-249	2X1	1-1/8	1	10	046	53.42
466SE-250	2X1-1/4	1-1/2	1	10	046	53.42
466SE-251	2X1-1/2	1-1/2	1	10	046	53.42
466SE-291	2-1/2X1-1/2	1-3/4	1	10	046	71.84
466SE-333 ¹	3X1/2	7/8	1	10	046	71.84
466SE-334	3X3/4	7/8	1	10	046	71.84
466SE-335	3X1	1-1/8	1	10	046	71.84
466SE-336 ¹	3X1-1/4	2-1/4	1	10	046	71.84
466SE-337 ¹	3X1-1/2	2-1/4	1	10	046	71.84
466SE-338	3X2	2-1/4	1	10	046	71.84
466SE-415 ¹	4X1/2	1-1/8	1	10	046	88.69
466SE-416 ¹	4X3/4	1-1/8	1	10	046	88.69
466SE-417	4X1	1-1/8	1	8	046	88.69
466SE-418 ¹	4X1-1/4	1-3/4	1	8	046	88.69
466SE-419	4X1-1/2	1-3/4	1	8	046	88.69
466SE-420	4X2	2-1/4	1	8	046	88.69
466SE-421 ¹	4X2-1/2	3	1	4	046	95.92
466SE-422	4X3	3	1	4	046	106.25
466SE-523 ¹	6X1/2	1-1/8	1	4	046	150.92
466SE-524 ¹	6X3/4	1-1/8	1	4	046	150.92
466SE-525	6X1	1-1/8	1	4	046	150.92
466SE-526 ¹	6X1-1/4	2-1/4	1	4	046	150.92
466SE-527 ¹	6X1-1/2	2-1/4	1	4	046	150.92
466SE-528	6X2	2-1/4	1	4	046	150.92
466SE-529 ¹	6X2-1/2	3	1	4	046	158.52
466SE-530	6X3	3	1	4	046	163.51
466SE-532	6X4	4	1	4	046	171.48
466SE-573	8X1/2	4	1	0	046	219.21
466SE-574 ¹	8X3/4	4	1	0	046	219.21
466SE-575 ¹	8X1	4	1	0	046	219.21
466SE-576	8X1-1/4	4	1	0	046	219.21
466SE-577 ¹	8X1-1/2	4	1	0	046	219.21
466SE-578	8X2	4	1	0	046	219.21
466SE-579 ¹	8X2-1/2	4	1	0	046	241.12
466SE-580 ¹	8X3	4	1	0	046	253.13
466SE-582	8X4	4	1	0	046	268.26
466SE-585	8X6	6	1	0	046	297.82



Schedule 40 Fittings Product
Clamp-On Saddles

Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Single Outlet, PVC White (continued) with EPDM O-ring & Seal & SS Hardware						
466SE-624	10X4	4	1	0	046	354.33
466SE-626	10X6	6	1	0	046	407.49
466SE-664	12X4	4	1	0	046	444.09
466SE-666	12X6	4	1	0	046	515.19

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Single Outlet, PVC White

with Buna-N O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

467-247SR	2X1/2	3/4	1	10	046	35.20
467-248SR	2X3/4	7/8	1	10	046	35.20
467-249SR	2X1	1-1/8	1	10	046	35.20
467-250SR	2X1-1/4	1-1/2	1	10	046	35.20
467-251SR	2X1-1/2	1-1/2	1	10	046	35.20
467-291SR	2-1/2X1-1/2	1-3/4	1	10	046	48.15
467-333SR ¹	3X1/2	7/8	1	10	046	48.15
467-334SR	3X3/4	7/8	1	10	046	48.15
467-335SR	3X1	1-1/8	1	10	046	48.15
467-336SR ¹	3X1-1/4	2-1/4	1	10	046	48.15
467-337SR ¹	3X1-1/2	2-1/4	1	10	046	48.15
467-338SR	3X2	2-1/4	1	10	046	48.15
467-415SR ¹	4X1/2	1-1/8	1	10	046	60.62
467-416SR ¹	4X3/4	1-1/8	1	10	046	60.62
467-417SR	4X1	1-1/8	1	8	046	60.62
467-418SR ¹	4X1-1/4	1-3/4	1	8	046	60.62
467-419SR	4X1-1/2	1-3/4	1	8	046	60.62
467-420SR	4X2	2-1/4	1	8	046	60.62
467-421SR ¹	4X2-1/2	3	1	4	046	65.57
467-422SR	4X3	3	1	4	046	71.51
467-523SR ¹	6X1/2	1-1/8	1	4	046	105.86
467-524SR ¹	6X3/4	1-1/8	1	4	046	105.86
467-525SR	6X1	1-1/8	1	4	046	105.86
467-526SR ¹	6X1-1/4	2-1/4	1	4	046	105.86
467-527SR ¹	6X1-1/2	2-1/4	1	4	046	105.86
467-528SR	6X2	2-1/4	1	4	046	105.86
467-529SR ¹	6X2-1/2	3	1	4	046	124.92
467-530SR	6X3	3	1	4	046	132.91
467-532SR	6X4	4	1	4	046	138.36
467-573SR ¹	8X1/2	4	1	0	046	161.34
467-574SR ¹	8X3/4	4	1	0	046	161.34
467-575SR ¹	8X1	4	1	0	046	161.34
467-576SR ¹	8X1-1/4	4	1	0	046	161.34
467-577SR ¹	8X1-1/2	4	1	0	046	161.34
467-578SR ¹	8X2	4	1	0	046	161.34
467-579SR ¹	8X2-1/2	4	1	0	046	177.44
467-580SR ¹	8X3	4	1	0	046	186.40

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x SR Thread Single Outlet, PVC White (continued) with Buna-N O-ring Seal & Zinc-Plated Hardware						
467-582SR	8X4	4	1	0	046	197.55
467-585SR	8X6	6	1	0	046	217.31
467-624SR	10X4	4	1	0	046	258.67
467-626SR	10X6	6	1	0	046	297.32
467-664SR	12X4	4	1	0	046	324.02
467-666SR	12X6	6	1	0	046	375.84

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Single Outlet, PVC White

with Buna-N O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

467S-247SR	2X1/2	3/4	1	10	046	57.57
467S-248SR	2X3/4	7/8	1	10	046	57.57
467S-249SR	2X1	1-1/8	1	10	046	57.57
467S-250SR	2X1-1/4	1-1/2	1	10	046	57.57
467S-251SR	2X1-1/2	1-1/2	1	10	046	57.57
467S-291SR	2-1/2X1-1/2	1-3/4	1	10	046	77.42
467S-333SR ¹	3X1/2	7/8	1	10	046	77.42
467S-334SR	3X3/4	7/8	1	10	046	77.42
467S-335SR	3X1	1-1/8	1	10	046	77.42
467S-336SR ¹	3X1-1/4	2-1/4	1	10	046	77.42
467S-337SR ¹	3X1-1/2	2-1/4	1	10	046	77.42
467S-338SR	3X2	2-1/4	1	10	046	77.42
467S-415SR ¹	4X1/2	1-1/8	1	10	046	97.41
467S-416SR ¹	4X3/4	1-1/8	1	10	046	97.41
467S-417SR	4X1	1-1/8	1	8	046	97.41
467S-418SR ¹	4X1-1/4	1-3/4	1	8	046	97.41
467S-419SR	4X1-1/2	1-3/4	1	8	046	97.41
467S-420SR	4X2	2-1/4	1	8	046	97.41
467S-421SR ¹	4X2-1/2	3	1	4	046	103.58
467S-422SR	4X3	3	1	4	046	109.40
467S-523SR ¹	6X1/2	1-1/8	1	4	046	162.32
467S-524SR ¹	6X3/4	1-1/8	1	4	046	162.32
467S-525SR	6X1	1-1/8	1	4	046	162.32
467S-526SR ¹	6X1-1/4	2-1/4	1	4	046	162.32
467S-527SR ¹	6X1-1/2	2-1/4	1	4	046	162.32
467S-528SR	6X2	2-1/4	1	4	046	162.32
467S-529SR ¹	6X2-1/2	3	1	4	046	174.68
467S-530SR	6X3	3	1	4	046	179.79
467S-532SR	6X4	4	1	4	046	186.76
467S-573SR ¹	8X1/2	4	1	0	046	233.77
467S-574SR ¹	8X3/4	4	1	0	046	233.77
467S-575SR ¹	8X1	4	1	0	046	233.77
467S-576SR ¹	8X1-1/4	4	1	0	046	233.77
467S-577SR ¹	8X1-1/2	4	1	0	046	233.77
467S-578SR ¹	8X2	4	1	0	046	233.77
467S-579SR ¹	8X2-1/2	4	1	0	046	253.88

Schedule 40 Fittings Product
Clamp-On Saddles



Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Single Outlet, PVC White

(continued)

with Buna-N O-ring Seal & SS Hardware

467S-580SR ¹	8X3	4	1	0	046	266.55
467S-582SR	8X4	4	1	0	046	282.57
467S-585SR	8X6	6	1	0	046	310.67
467S-624SR	10X4	4	1	0	046	369.77
467S-626SR	10X6	6	1	0	046	425.22
467S-664SR	12X4	4	1	0	046	463.53
467S-666SR	12X6	6	1	0	046	537.48

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Single Outlet, PVC White

with EPDM O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

467E-247SR	2X1/2	3/4	1	10	046	37.88
467E-248SR	2X3/4	7/8	1	10	046	37.88
467E-249SR	2X1	1-1/8	1	10	046	37.88
467E-250SR	2X1-1/4	1-1/2	1	10	046	37.88
467E-251SR	2X1-1/2	1-1/2	1	10	046	37.88
467E-291SR	2-1/2X1-1/2	1-3/4	1	10	046	52.82
467E-333SR ¹	3X1/2	7/8	1	10	046	52.82
467E-334SR	3X3/4	7/8	1	10	046	52.82
467E-335SR	3X1	1-1/8	1	10	046	52.82
467E-336SR ¹	3X1-1/4	2-1/4	1	10	046	52.82
467E-337SR ¹	3X1-1/2	2-1/4	1	10	046	52.82
467E-338SR	3X2	2-1/4	1	10	046	52.82
467E-415SR ¹	4X1/2	1-1/8	1	10	046	66.04
467E-416SR ¹	4X3/4	1-1/8	1	10	046	66.04
467E-417SR	4X1	1-1/8	1	8	046	66.04
467E-418SR ¹	4X1-1/4	1-3/4	1	8	046	66.04
467E-419SR	4X1-1/2	1-3/4	1	8	046	66.04
467E-420SR	4X2	2-1/4	1	8	046	66.04
467E-421SR ¹	4X2-1/2	3	1	4	046	70.77
467E-422SR	4X3	3	1	4	046	75.86
467E-523SR ¹	6X1/2	1-1/8	1	4	046	110.19
467E-524SR ¹	6X3/4	1-1/8	1	4	046	110.19
467E-525SR	6X1	1-1/8	1	4	046	110.19
467E-526SR ¹	6X1-1/4	2-1/4	1	4	046	110.19
467E-527SR ¹	6X1-1/2	2-1/4	1	4	046	110.19
467E-528SR	6X2	2-1/4	1	4	046	110.19
467E-529SR ¹	6X2-1/2	3	1	4	046	136.49
467E-530SR	6X3	3	1	4	046	143.60
467E-532SR	6X4	4	1	4	046	150.83
467E-573SR ¹	8X1/2	4	1	0	046	166.95
467E-574SR ¹	8X3/4	4	1	0	046	166.95
467E-575SR ¹	8X1	4	1	0	046	166.95
467E-576SR ¹	8X1-1/4	4	1	0	046	166.95

Made in the U.S.A.

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Single Outlet, PVC White

(continued)

with EPDM O-ring Seal & Zinc-Plated Hardware

467E-577SR ¹	8X1-1/2	4	1	0	046	166.95
467E-578SR ¹	8X2	4	1	0	046	166.95
467E-579SR ¹	8X2-1/2	4	1	0	046	183.64
467E-580SR ¹	8X3	4	1	0	046	192.87
467E-582SR	8X4	4	1	0	046	204.44
467E-585SR	8X6	6	1	0	046	226.80
467E-624SR	10X4	4	1	0	046	269.88
467E-626SR	10X6	6	1	0	046	310.31
467E-664SR	12X4	4	1	0	046	338.32
467E-666SR	12X6	6	1	0	046	392.45

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Single Outlet, PVC White

with EPDM O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

467SE-247SR	2X1/2	3/4	1	10	046	59.31
467SE-248SR	2X3/4	7/8	1	10	046	59.31
467SE-249SR	2X1	1-1/8	1	10	046	59.31
467SE-250SR	2X1-1/4	1-1/2	1	10	046	59.31
467SE-251SR	2X1-1/2	1-1/2	1	10	046	59.31
467SE-291SR	2-1/2X1-1/2	1-3/4	1	10	046	79.58
467SE-333SR ¹	3X1/2	7/8	1	10	046	79.58
467SE-334SR	3X3/4	7/8	1	10	046	79.58
467SE-335SR	3X1	1-1/8	1	10	046	79.58
467SE-336SR ¹	3X1-1/4	2-1/4	1	10	046	79.58
467SE-337SR ¹	3X1-1/2	2-1/4	1	10	046	79.58
467SE-338SR	3X2	2-1/4	1	10	046	79.58
467SE-415SR ¹	4X1/2	1-1/8	1	10	046	99.85
467SE-416SR ¹	4X3/4	1-1/8	1	10	046	99.85
467SE-417SR	4X1	1-1/8	1	8	046	99.85
467SE-418SR ¹	4X1-1/4	1-3/4	1	8	046	99.85
467SE-419SR	4X1-1/2	1-3/4	1	8	046	99.85
467SE-420SR	4X2	2-1/4	1	8	046	99.85
467SE-421SR ¹	4X2-1/2	3	1	4	046	104.12
467SE-422SR	4X3	3	1	4	046	109.89
467SE-523SR ¹	6X1/2	1-1/8	1	4	046	167.79
467SE-524SR ¹	6X3/4	1-1/8	1	4	046	167.79
467SE-525SR	6X1	1-1/8	1	4	046	167.79
467SE-526SR ¹	6X1-1/4	2-1/4	1	4	046	167.79
467SE-527SR ¹	6X1-1/2	2-1/4	1	4	046	167.79
467SE-528SR	6X2	2-1/4	1	4	046	167.79
467SE-529SR ¹	6X2-1/2	3	1	4	046	182.13
467SE-530SR	6X3	3	1	4	046	188.93
467SE-532SR	6X4	4	1	4	046	192.34
467SE-573SR ¹	8X1/2	4	1	0	046	240.72
467SE-574SR ¹	8X3/4	4	1	0	046	240.72
467SE-575SR ¹	8X1	4	1	0	046	240.72

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas
See MSRP-1 Sheet or Check Spears® On-line Catalog @ www.spearsmfg.com for Pricing



Clamp-On Saddles

Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x SR Thread Single Outlet, PVC White						
<i>(continued)</i>						
with EPDM O-ring Seal & SS Hardware						
467SE-576SR ¹	8X1-1/4	4	1	0	046	240.72
467SE-577SR ¹	8X1-1/2	4	1	0	046	240.72
467SE-578SR ¹	8X2	4	1	0	046	240.72
467SE-579SR ¹	8X2-1/2	4	1	0	046	264.92
467SE-580SR ¹	8X3	4	1	0	046	278.09
467SE-582SR	8X4	4	1	0	046	294.87
467SE-585SR	8X6	6	1	0	046	324.29
467SE-624SR	10X4	4	1	0	046	385.78
467SE-626SR	10X6	6	1	0	046	443.93
467SE-666SR	12X6	6	1	0	046	561.13

¹ Outlet-sized with Bushing



Clamp-On Saddle x Soc Double Outlet, PVC White

with Buna-N O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

468-247	2X1/2	3/4	1	10	046	38.05
468-248	2X3/4	7/8	1	10	046	38.05
468-249	2X1	1-1/8	1	10	046	38.05
468-250	2X1-1/4	1-1/2	1	10	046	38.05
468-251	2X1-1/2	1-1/2	1	10	046	38.05
468-291	2-1/2X1-1/2	1-3/4	1	10	046	50.79
468-333 ¹	3X1/2	7/8	1	10	046	50.79
468-334	3X3/4	7/8	1	10	046	50.79
468-335	3X1	1-1/8	1	10	046	50.79
468-336 ¹	3X1-1/4	2-1/4	1	10	046	50.79
468-337 ¹	3X1-1/2	2-1/4	1	10	046	50.79
468-338	3X2	2-1/4	1	10	046	50.79
468-415 ¹	4X1/2	1-1/8	1	10	046	64.36
468-416 ¹	4X3/4	1-1/8	1	10	046	64.36
468-417	4X1	1-1/8	1	8	046	64.36
468-418 ¹	4X1-1/4	1-3/4	1	8	046	64.36
468-419	4X1-1/2	1-3/4	1	8	046	64.36
468-420	4X2	2-1/4	1	8	046	64.36
468-421 ¹	4X2-1/2	3	1	4	046	67.37
468-422	4X3	3	1	4	046	76.05
468-523 ¹	6X1/2	1-1/8	1	4	046	105.97
468-524 ¹	6X3/4	1-1/8	1	4	046	105.97
468-525	6X1	1-1/8	1	4	046	105.97
468-526 ¹	6X1-1/4	2-1/4	1	4	046	105.97
468-527 ¹	6X1-1/2	2-1/4	1	4	046	105.97
468-528	6X2	2-1/4	1	4	046	105.97
468-529 ¹	6X2-1/2	3	1	4	046	120.61
468-530	6X3	3	1	4	046	126.09
468-532	6X4	4	1	4	046	135.55
468-573 ¹	8X1/2	4	1	0	046	152.09

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Double Outlet, PVC White <i>(continued)</i>						
with Buna-N O-ring Seal & Zinc-Plated Hardware						
468-574 ¹	8X3/4	4	1	0	046	152.09
468-575 ¹	8X1	4	1	0	046	152.09
468-576 ¹	8X1-1/4	4	1	0	046	152.09
468-577 ¹	8X1-1/2	4	1	0	046	152.09
468-578 ¹	8X2	4	1	0	046	152.09
468-579 ¹	8X2-1/2	4	1	0	046	167.24
468-580 ¹	8X3	4	1	0	046	175.65
468-582	8X4	4	1	0	046	186.23
468-585	8X6	6	1	0	046	206.60
468-624	10X4	4	1	0	046	245.86
468-626	10X6	6	1	0	046	282.65
468-664	12X4	4	1	0	046	308.20
468-666	12X6	6	1	0	046	357.55

¹ Outlet-sized with Bushing



Clamp-On Saddle x Soc Double Outlet, PVC White

with Buna-N O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

468S-247	2X1/2	3/4	1	10	046	61.06
468S-248	2X3/4	7/8	1	10	046	61.06
468S-249	2X1	1-1/8	1	10	046	61.06
468S-250	2X1-1/4	1-1/2	1	10	046	61.06
468S-251	2X1-1/2	1-1/2	1	10	046	61.06
468S-291	2-1/2X1-1/2	1-3/4	1	10	046	81.52
468S-333 ¹	3X1/2	7/8	1	10	046	81.52
468S-334	3X3/4	7/8	1	10	046	81.52
468S-335	3X1	1-1/8	1	10	046	81.52
468S-336 ¹	3X1-1/4	2-1/4	1	10	046	81.52
468S-337 ¹	3X1-1/2	2-1/4	1	10	046	81.52
468S-338	3X2	2-1/4	1	10	046	81.52
468S-415 ¹	4X1/2	1-1/8	1	10	046	101.74
468S-416 ¹	4X3/4	1-1/8	1	10	046	101.74
468S-417	4X1	1-1/8	1	8	046	101.74
468S-418 ¹	4X1-1/4	1-3/4	1	8	046	101.74
468S-419	4X1-1/2	1-3/4	1	8	046	101.74
468S-420	4X2	2-1/4	1	8	046	101.74
468S-421 ¹	4X2-1/2	3	1	4	046	106.92
468S-422	4X3	3	1	4	046	117.32
468S-523 ¹	6X1/2	1-1/8	1	4	046	168.05
468S-524 ¹	6X3/4	1-1/8	1	4	046	168.05
468S-525	6X1	1-1/8	1	4	046	168.05
468S-526 ¹	6X1-1/4	2-1/4	1	4	046	168.05
468S-527 ¹	6X1-1/2	2-1/4	1	4	046	168.05
468S-528	6X2	2-1/4	1	4	046	168.05
468S-529 ¹	6X2-1/2	3	1	4	046	175.59
468S-530	6X3	3	1	4	046	178.61
468S-532	6X4	4	1	4	046	184.41
468S-573 ¹	8X1/2	4	1	0	046	226.06

Schedule 40 Fittings Product
Clamp-On Saddles



Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Double Outlet, PVC White (continued) with Buna-N O-ring Seal & SS Hardware						
468S-574 ¹	8X3/4	4	1	0	046	226.06
468S-575 ¹	8X1	4	1	0	046	226.06
468S-576 ¹	8X1-1/4	4	1	0	046	226.06
468S-577 ¹	8X1-1/2	4	1	0	046	226.06
468S-578 ¹	8X2	4	1	0	046	226.06
468S-579 ¹	8X2-1/2	4	1	0	046	248.63
468S-580 ¹	8X3	4	1	0	046	261.22
468S-582	8X4	4	1	0	046	276.76
468S-585	8X6	6	1	0	046	304.39
468S-624	10X4	4	1	0	046	362.13
468S-626	10X6	6	1	0	046	416.56
468S-664	12X4	4	1	0	046	454.03
468S-666	12X6	6	1	0	046	526.64

¹ Outlet-sized with Bushing.



Clamp-On Saddle x Soc Double Outlet, PVC White

with EPDM O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

468E-247	2X1/2	3/4	1	10	046	40.01
468E-248	2X3/4	7/8	1	10	046	40.01
468E-249	2X1	1-1/8	1	10	046	40.01
468E-250	2X1-1/4	1-1/2	1	10	046	40.01
468E-251	2X1-1/2	1-1/2	1	10	046	40.01
468E-291	2-1/2X1-1/2	1-3/4	1	10	046	55.25
468E-333 ¹	3X1/2	7/8	1	10	046	55.25
468E-334	3X3/4	7/8	1	10	046	55.25
468E-335	3X1	1-1/8	1	10	046	55.25
468E-336 ¹	3X1-1/4	2-1/4	1	10	046	55.25
468E-337 ¹	3X1-1/2	2-1/4	1	10	046	55.25
468E-338	3X2	2-1/4	1	10	046	55.25
468E-415 ¹	4X1/2	1-1/8	1	10	046	67.19
468E-416 ¹	4X3/4	1-1/8	1	10	046	67.19
468E-417	4X1	1-1/8	1	8	046	67.19
468E-418 ¹	4X1-1/4	1-3/4	1	8	046	67.19
468E-419	4X1-1/2	1-3/4	1	8	046	67.19
468E-420	4X2	2-1/4	1	8	046	67.19
468E-421 ¹	4X2-1/2	3	1	4	046	72.05
468E-422	4X3	3	4	0	046	80.29
468E-523 ¹	6X1/2	1-1/8	1	4	046	112.80
468E-524 ¹	6X3/4	1-1/8	1	4	046	112.80
468E-525	6X1	1-1/8	1	4	046	112.80
468E-526 ¹	6X1-1/4	2-1/4	1	4	046	112.80
468E-527 ¹	6X1-1/2	2-1/4	1	4	046	112.80
468E-528	6X2	2-1/4	1	4	046	112.80
468E-529 ¹	6X2-1/2	3	1	4	046	126.15
468E-530	6X3	3	1	4	046	135.72

Made in the U.S.A.

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
Clamp-On Saddle x Soc Double Outlet, PVC White (continued) with EPDM O-ring Seal & Zinc-Plated Hardware						
468E-532	6X4	4	1	4	046	142.99
468E-573 ¹	8X1/2	4	1	0	046	170.18
468E-574 ¹	8X3/4	4	1	0	046	170.18
468E-575 ¹	8X1	4	1	0	046	170.18
468E-576 ¹	8X1-1/4	4	1	0	046	170.18
468E-577 ¹	8X1-1/2	4	1	0	046	170.18
468E-578 ¹	8X2	4	1	0	046	170.18
468E-579 ¹	8X2-1/2	4	1	0	046	187.28
468E-580 ¹	8X3	4	1	0	046	196.71
468E-582	8X4	4	1	0	046	208.54
468E-585	8X6	6	1	0	046	229.31
468E-624	10X4	4	1	0	046	272.94
468E-626	10X6	6	1	0	046	313.74
468E-664	12X4	4	1	0	046	342.13
468E-666	12X6	6	1	0	046	396.73

¹ Outlet-sized with Bushing



Clamp-On Saddle x Soc Double Outlet, PVC White

with EPDM O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

468SE-247	2X1/2	3/4	1	10	046	65.29
468SE-248	2X3/4	7/8	1	10	046	65.29
468SE-249	2X1	1-1/8	1	10	046	65.29
468SE-250	2X1-1/4	1-1/2	1	10	046	65.29
468SE-251	2X1-1/2	1-1/2	1	10	046	65.29
468SE-291	2-1/2X1-1/2	1-3/4	1	10	046	86.35
468SE-333 ¹	3X1/2	7/8	1	10	046	86.35
468SE-334	3X3/4	7/8	1	10	046	86.35
468SE-335	3X1	1-1/8	1	10	046	86.35
468SE-336 ¹	3X1-1/4	2-1/4	1	10	046	86.35
468SE-337 ¹	3X1-1/2	2-1/4	1	10	046	86.35
468SE-338	3X2	2-1/4	1	10	046	86.35
468SE-415 ¹	4X1/2	1-1/8	1	10	046	107.78
468SE-416 ¹	4X3/4	1-1/8	1	10	046	107.78
468SE-417	4X1	1-1/8	1	8	046	107.78
468SE-418 ¹	4X1-1/4	1-3/4	1	8	046	107.78
468SE-419	4X1-1/2	1-3/4	1	8	046	107.78
468SE-420	4X2	2-1/4	1	8	046	107.78
468SE-421 ¹	4X2-1/2	3	1	4	046	117.65
468SE-422	4X3	3	4	0	046	125.41
468SE-523 ¹	6X1/2	1-1/8	1	4	046	179.66
468SE-524 ¹	6X3/4	1-1/8	1	4	046	179.66
468SE-525	6X1	1-1/8	1	4	046	179.66
468SE-526 ¹	6X1-1/4	2-1/4	1	4	046	179.66
468SE-527 ¹	6X1-1/2	2-1/4	1	4	046	179.66
468SE-528	6X2	2-1/4	1	4	046	179.66
468SE-529 ¹	6X2-1/2	3	1	4	046	184.52
468SE-530	6X3	3	1	4	046	190.93



Schedule 40 Fittings Product

Clamp-On Saddles

Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x Soc Double Outlet, PVC White (continued)
with EPDM O-ring Seal & SS Hardware

468SE-532	6X4	4	1	4	046	201.93
468SE-573 ¹	8X1/2	4	1	0	046	255.97
468SE-574 ¹	8X3/4	4	1	0	046	255.97
468SE-575 ¹	8X1	4	1	0	046	255.97
468SE-576 ¹	8X1-1/4	4	1	0	046	255.97
468SE-577 ¹	8X1-1/2	4	1	0	046	255.97
468SE-578 ¹	8X2	4	1	0	046	255.97
468SE-579 ¹	8X2-1/2	4	1	0	046	281.62
468SE-580 ¹	8X3	4	1	0	046	291.23
468SE-582	8X4	4	1	0	046	313.81
468SE-585	8X6	6	1	0	046	347.84
468SE-624	10X4	4	1	0	046	413.89
468SE-626	10X6	6	1	0	046	475.92
468SE-664	12X4	4	1	0	046	519.01
468SE-666	12X6	6	1	0	046	601.92

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Double Outlet, PVC White

with Buna-N O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

469-247SR	2X1/2	3/4	1	10	046	43.01
469-248SR	2X3/4	7/8	1	10	046	43.01
469-249SR	2X1	1-1/8	1	10	046	43.01
469-250SR	2X1-1/4	1-1/2	1	10	046	43.01
469-251SR	2X1-1/2	1-1/2	1	10	046	43.01
469-291SR	2-1/2X1-1/2	1-3/4	1	10	046	57.12
469-333SR ¹	3X1/2	7/8	1	10	046	57.12
469-334SR	3X3/4	7/8	1	10	046	57.12
469-335SR	3X1	1-1/8	1	10	046	57.12
469-336SR ¹	3X1-1/4	2-1/4	1	10	046	57.12
469-337SR ¹	3X1-1/2	2-1/4	1	10	046	57.12
469-338SR	3X2	2-1/4	1	10	046	57.12
469-415SR ¹	4X1/2	1-1/8	1	10	046	85.75
469-416SR ¹	4X3/4	1-1/8	1	10	046	85.75
469-417SR	4X1	1-1/8	1	8	046	85.75
469-418SR ¹	4X1-1/4	1-3/4	1	8	046	85.75
469-419SR	4X1-1/2	1-3/4	1	8	046	85.75
469-420SR	4X2	2-1/4	1	8	046	85.75
469-421SR ¹	4X2-1/2	3	1	4	046	92.13
469-422SR	4X3	3	1	4	046	219.78
469-523SR ¹	6X1/2	1-1/8	1	4	046	139.79
469-524SR ¹	6X3/4	1-1/8	1	4	046	139.79
469-525SR	6X1	1-1/8	1	4	046	139.79
469-526SR ¹	6X1-1/4	2-1/4	1	4	046	139.79
469-527SR ¹	6X1-1/2	2-1/4	1	4	046	139.79
469-528SR	6X2	2-1/4	1	4	046	139.79

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Double Outlet, PVC White

(continued)

with Buna-N O-ring Seal & Zinc-Plated Hardware

469-529SR ¹	6X2-1/2	3	1	4	046	167.65
469-530SR	6X3	3	1	4	046	176.00
469-532SR	6X4	4	1	4	046	184.29
469-573SR ¹	8X1/2	4	1	0	046	204.89
469-574SR ¹	8X3/4	4	1	0	046	204.89
469-575SR ¹	8X1	4	1	0	046	204.89
469-576SR ¹	8X1-1/4	4	1	0	046	204.89
469-577SR ¹	8X1-1/2	4	1	0	046	204.89
469-578SR ¹	8X2	4	1	0	046	204.89
469-579SR ¹	8X2-1/2	4	1	0	046	226.80
469-580SR ¹	8X3	4	1	0	046	237.77
469-582SR	8X4	4	1	0	046	252.16
469-585SR	8X6	6	1	0	046	277.33
469-624SR	10X4	4	1	0	046	330.03
469-626SR	10X6	6	1	0	046	379.29
469-664SR	12X4	4	1	0	046	445.04
469-666SR	12X6	6	1	0	046	479.82

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Double Outlet, PVC White

with Buna-N O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

469S-247SR	2X1/2	3/4	1	10	046	67.86
469S-248SR	2X3/4	7/8	1	10	046	67.86
469S-249SR	2X1	1-1/8	1	10	046	67.86
469S-250SR	2X1-1/4	1-1/2	1	10	046	67.86
469S-251SR	2X1-1/2	1-1/2	1	10	046	67.86
469S-291SR	2-1/2X1-1/2	1-3/4	1	10	046	90.56
469S-333SR ¹	3X1/2	7/8	1	10	046	90.56
469S-334SR	3X3/4	7/8	1	10	046	90.56
469S-335SR	3X1	1-1/8	1	10	046	90.56
469S-336SR ¹	3X1-1/4	2-1/4	1	10	046	90.56
469S-337SR ¹	3X1-1/2	2-1/4	1	10	046	90.56
469S-338SR	3X2	2-1/4	1	10	046	90.56
469S-415SR ¹	4X1/2	1-1/8	1	10	046	115.07
469S-416SR ¹	4X3/4	1-1/8	1	10	046	115.07
469S-417SR	4X1	1-1/8	1	8	046	115.07
469S-418SR ¹	4X1-1/4	1-3/4	1	8	046	115.07
469S-419SR	4X1-1/2	1-3/4	1	8	046	115.07
469S-420SR	4X2	2-1/4	1	8	046	115.07
469S-421SR ¹	4X2-1/2	3	1	4	046	121.39
469S-422SR	4X3	3	4	0	046	132.91
469S-523SR ¹	6X1/2	1-1/8	1	4	046	189.05
469S-524SR ¹	6X3/4	1-1/8	1	4	046	189.05
469S-525SR	6X1	1-1/8	1	4	046	189.05
469S-526SR ¹	6X1-1/4	2-1/4	1	4	046	189.05
469S-527SR ¹	6X1-1/2	2-1/4	1	4	046	189.05

Schedule 40 Fittings Product
Clamp-On Saddles



Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Double Outlet, PVC White

(continued)

with Buna-N O-ring Seal & SS Hardware

469S-528SR	6X2	2-1/4	1	4	046	189.05
469S-529SR ¹	6X2-1/2	3	1	4	046	197.89
469S-530SR	6X3	3	1	4	046	209.33
469S-532SR	6X4	4	1	4	046	218.58
469S-573SR ¹	8X1/2	4	1	0	046	268.08
469S-574SR ¹	8X3/4	4	1	0	046	268.08
469S-575SR ¹	8X1	4	1	0	046	268.08
469S-576SR ¹	8X1-1/4	4	1	0	046	268.08
469S-577SR ¹	8X1-1/2	4	1	0	046	268.08
469S-578SR ¹	8X2	4	1	0	046	268.08
469S-579SR ¹	8X2-1/2	4	1	0	046	294.87
469S-580SR ¹	8X3	4	1	0	046	309.53
469S-582SR	8X4	4	1	0	046	327.82
469S-585SR	8X6	6	1	0	046	364.04
469S-624SR	10X4	4	1	0	046	433.24
469S-626SR	10X6	6	1	0	046	498.22
469S-664SR	12X4	4	1	0	046	543.01
469S-666SR	12X6	6	1	0	046	629.75

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Double Outlet, PVC White

with EPDM O-ring Seal & Zinc-Plated Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

469E-247SR	2X1/2	3/4	1	10	046	47.28
469E-248SR	2X3/4	7/8	1	10	046	47.28
469E-249SR	2X1	1-1/8	1	10	046	47.28
469E-250SR	2X1-1/4	1-1/2	1	10	046	47.28
469E-251SR	2X1-1/2	1-1/2	1	10	046	47.28
469E-291SR	2-1/2X1-1/2	1-3/4	1	10	046	64.12
469E-333SR ¹	3X1/2	7/8	1	10	046	64.12
469E-334SR	3X3/4	7/8	1	10	046	64.12
469E-335SR	3X1	1-1/8	1	10	046	64.12
469E-336SR ¹	3X1-1/4	2-1/4	1	10	046	64.12
469E-337SR ¹	3X1-1/2	2-1/4	1	10	046	64.12
469E-338SR	3X2	2-1/4	1	16	046	64.12
469E-415SR ¹	4X1/2	1-1/8	1	10	046	99.94
469E-416SR ¹	4X3/4	1-1/8	1	10	046	99.94
469E-417SR	4X1	1-1/8	1	8	046	99.94
469E-418SR ¹	4X1-1/4	1-3/4	1	8	046	99.94
469E-419SR	4X1-1/2	1-3/4	1	8	046	99.94
469E-420SR	4X2	2-1/4	1	8	046	99.94
469E-421SR ¹	4X2-1/2	3	1	4	046	101.92
469E-422SR	4X3	3	4	0	046	130.16
469E-523SR ¹	6X1/2	1-1/8	1	4	046	153.23
469E-524SR ¹	6X3/4	1-1/8	1	4	046	153.23

Made in the U.S.A.

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Double Outlet, PVC White

(continued)

with EPDM O-ring Seal & Zinc-Plated Hardware

469E-525SR	6X1	1-1/8	1	4	046	153.23
469E-526SR ¹	6X1-1/4	2-1/4	1	4	046	153.23
469E-527SR ¹	6X1-1/2	2-1/4	1	4	046	153.23
469E-528SR	6X2	2-1/4	1	4	046	153.23
469E-529SR ¹	6X2-1/2	3	1	4	046	171.51
469E-530SR	6X3	3	1	4	046	185.49
469E-532SR	6X4	4	1	4	046	197.25
469E-573SR ¹	8X1/2	4	1	0	046	222.04
469E-574SR ¹	8X3/4	4	1	0	046	222.04
469E-575SR ¹	8X1	4	1	0	046	222.04
469E-576SR ¹	8X1-1/4	4	1	0	046	222.04
469E-577SR ¹	8X1-1/2	4	1	0	046	222.04
469E-578SR	8X2	4	1	0	046	222.04
469E-579SR ¹	8X2-1/2	4	1	0	046	244.36
469E-580SR ¹	8X3	4	1	0	046	256.57
469E-582SR	8X4	4	1	0	046	272.00
469E-585SR	8X6	6	1	0	046	301.89
469E-624SR	10X4	4	1	0	046	359.27
469E-626SR	10X6	6	1	0	046	413.03
469E-666SR	12X6	6	1	0	046	522.45

¹ Outlet-sized with Bushing



Clamp-On Saddle x SR Thread Double Outlet, PVC White

with EPDM O-ring Seal & SS Hardware

2"- 4" 235, 6" 200, 8"-12" 150 psi @ 73°F (23°C)

469SE-247SR	2X1/2	3/4	1	10	046	72.21
469SE-248SR	2X3/4	7/8	1	10	046	72.21
469SE-249SR	2X1	1-1/8	1	10	046	72.21
469SE-250SR	2X1-1/4	1-1/2	1	10	046	72.21
469SE-251SR	2X1-1/2	1-1/2	1	10	046	72.21
469SE-291SR	2-1/2X1-1/2	1-3/4	1	10	046	96.18
469SE-333SR ¹	3X1/2	7/8	1	10	046	96.18
469SE-334SR	3X3/4	7/8	1	10	046	96.18
469SE-335SR	3X1	1-1/8	1	10	046	96.18
469SE-336SR ¹	3X1-1/4	2-1/4	1	10	046	96.18
469SE-337SR ¹	3X1-1/2	2-1/4	1	10	046	96.18
469SE-338SR	3X2	2-1/4	1	10	046	96.18
469SE-415SR ¹	4X1/2	1-1/8	1	10	046	124.07
469SE-416SR ¹	4X3/4	1-1/8	1	10	046	124.07
469SE-417SR	4X1	1-1/8	1	8	046	124.07
469SE-418SR ¹	4X1-1/4	1-3/4	1	8	046	124.07
469SE-419SR	4X1-1/2	1-3/4	1	8	046	124.07
469SE-420SR	4X2	2-1/4	1	8	046	124.07
469SE-421SR ¹	4X2-1/2	3	1	4	046	128.71
469SE-422SR	4X3	3	4	0	046	140.85
469SE-523SR ¹	6X1/2	1-1/8	1	4	046	193.89
469SE-524SR ¹	6X3/4	1-1/8	1	4	046	193.89

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas
See MSRP-1 Sheet or Check Spears® On-line Catalog @ www.spearsmfg.com for Pricing



Schedule 40 Fittings Product
Clamp-On Saddles & Wedge Clamp Saddles

Clamp-On Saddles

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Clamp-On Saddle x SR Thread Double Outlet, PVC White

(continued)

with EPDM O-ring Seal & SS Hardware

469SE-525SR	6X1	1-1/8	1	4	046	193.89
469SE-526SR ¹	6X1-1/4	2-1/4	1	4	046	193.89
469SE-527SR ¹	6X1-1/2	2-1/4	1	4	046	193.89
469SE-528SR	6X2	2-1/4	1	4	046	193.89
469SE-529SR ¹	6X2-1/2	3	1	4	046	207.40
469SE-530SR	6X3	3	1	4	046	218.99
469SE-532SR	6X4	4	1	4	046	231.98
469SE-573SR ¹	8X1/2	4	1	0	046	274.28
469SE-574SR ¹	8X3/4	4	1	0	046	274.28
469SE-575SR ¹	8X1	4	1	0	046	274.28
469SE-576SR ¹	8X1-1/4	4	1	0	046	274.28
469SE-577SR ¹	8X1-1/2	4	1	0	046	274.28
469SE-578SR ¹	8X2	4	1	0	046	274.28
469SE-579SR ¹	8X2-1/2	4	1	0	046	301.73
469SE-580SR ¹	8X3	4	1	0	046	316.80
469SE-582SR	8X4	4	1	0	046	330.12
469SE-585SR	8X6	6	1	0	046	372.62
469SE-624SR	10X4	4	1	0	046	443.35
469SE-626SR	10X6	6	1	0	046	509.84
469SE-664SR	12X4	4	1	0	046	554.65
469SE-666SR	12X6	6	1	0	046	644.24

¹ Outlet-sized with Bushing

Wedge Clamp Saddles



Wedge Saddle x Socket, PVC White

With EPDM O-ring Seal

* = Available Soon

466W-210 ¹	1-1/2X3/4	7/8	1	10	046	38.48
466W-211 ¹	1-1/2X1	7/8	1	10	046	38.48
466W-248 ¹	2X3/4	1-1/4	1	10	046	38.48
466W-250 ¹	2X1-1/4	1-1/4	1	10	046	38.48
466W-249 ¹	2X1	1-1/4	1	10	046	38.48
466W-251	2X1-1/2	1-1/4	1	10	046	38.48
466W-334 ¹	3X3/4	2	1	10	046	52.19
466W-335 ¹	3X1	2	1	10	046	52.19
466W-336 ¹	3X1-1/4	2	1	10	046	52.19
466W-337 ¹	3X1-1/2	2	1	10	046	52.19
466W-338	3X2	2	1	10	046	52.19
466W-416 ¹	4X3/4	2	1	10	046	66.87
466W-417 ¹	4X1	2	1	8	046	66.87
466W-418 ¹	4X1-1/4	2	1	8	046	66.87
466W-419 ¹	4X1-1/2	2	1	8	046	66.87
466W-420	4X2	2	1	8	046	66.87

Part Number	Size	Hole Saw Dia	Std Pk	Mstr Ctn	Prod Code	MSRP
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Wedge Saddle x Socket, PVC White (continued)

With EPDM O-ring Seal

466W-524	6X3/4	3/4	1	0	046	107.94
466W-525	6X1	1	1	0	046	107.94
466W-526	6X1-1/4	1-1/4	1	0	046	107.94
466W-527	6X1-1/2	1-1/2	1	0	046	107.94
466W-528	6X2	2	1	0	046	107.94
466W-574	8X3/4	3/4	1	0	046	131.00
466W-576	8X1-1/4	1-1/4	1	0	046	131.00
466W-575	8X1	1	1	0	046	131.00
466W-577	8X1-1/2	1-1/2	1	0	046	131.00
466W-578	8X2	2	1	0	046	131.00

¹ Outlet-sized with Bushing



Wedge Saddle x SR Thread, PVC White

With EPDM O-ring Seal

* = Available Soon

467W-210SR ¹	1-1/2X3/4	7/8	1	10	046	46.48
467W-211SR ¹	1-1/2X1	7/8	1	10	046	46.48
467W-248SR ¹	2X3/4	1-1/4	1	10	046	46.48
467W-249SR ¹	2X1	1-1/4	1	10	046	46.48
467W-250SR ¹	2X1-1/4	1-1/4	1	10	046	46.48
467W-251SR	2X1-1/2	1-1/4	1	10	046	46.48
467W-334SR ¹	3X3/4	2	1	10	046	63.03
467W-335SR ¹	3X1	2	1	10	046	63.03
467W-336SR ¹	3X1-1/4	2	1	10	046	63.03
467W-337SR ¹	3X1-1/2	2	1	10	046	63.03
467W-338SR	3X2	2	1	10	046	63.03
467W-416SR ¹	4X3/4	2	1	8	046	80.77
467W-417SR ¹	4X1	2	1	8	046	80.77
467W-418SR ¹	4X1-1/4	2	1	8	046	80.77
467W-419SR ¹	4X1-1/2	2	1	8	046	80.77
467W-420SR	4X2	2	1	8	046	80.77
467W-524SR	6X3/4	3/4	1	0	046	130.37
467W-525SR	6X1	1	1	0	046	130.37
467W-526SR	6X1-1/4	1-1/4	1	0	046	130.37
467W-527SR	6X1-1/2	1-1/2	1	0	046	130.37
467W-528SR	6X2	2	1	0	046	130.37
467W-574SR	8X3/4	3/4	1	0	046	158.21
467W-575SR	8X1	1	1	0	046	158.21
467W-576SR	8X1-1/4	1-1/4	1	0	046	158.21
467W-577SR	8X1-1/2	1-1/2	1	0	046	158.21
467W-578SR	8X2	2	1	0	046	158.21

¹ Outlet-sized with Bushing



Hot-Tap Saddles

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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Hot-Tap Saddle, PVC White

EPDM Saddle x Soc (Spigot) Zinc Plated Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT2-248W	2X3/4 (1)	1	5	049	56.72
HT2-251W	2X1-1/2 (2)	1	5	049	117.19
HT2-288W	2-1/2X3/4 (1)	1	5	049	60.62
HT2-291W	2-1/2x1-1/2 (2)	1	5	049	121.08
HT2-334W	3X3/4 (1)	1	5	049	69.42
HT2-337W	3X1-1/2 (2)	1	5	049	133.46
HT2-416W	4X3/4 (1)	1	0	049	80.18
HT2-419W	4X1-1/2 (2)	1	0	049	141.12
HT2-524W	6X3/4 (1)	1	0	049	90.13
HT2-527W	6X1-1/2 (2)	1	0	049	150.25
HT2-574W	8X3/4 (1)	1	0	049	99.74
HT2-577W	8X1-1/2 (2)	1	0	049	160.20

Not intended to convey or dispense water for human consumption through drinking or cooking

Hot-Tap Saddle, PVC White

EPDM Saddle x Soc (Spigot) SS316 Bolts



2"- 4" 235, 6" 200, 8" 150 psi @ 73°F (23°C)

HT2S-248W	2X3/4 (1)	1	5	049	88.33
HT2S-251W	2X1-1/2 (2)	1	5	049	182.35
HT2S-288W	2-1/2X3/4 (1)	1	5	049	94.35
HT2S-291W	2-1/2x1-1/2 (2)	1	5	049	188.38
HT2S-334W	3X3/4 (1)	1	5	049	108.06
HT2S-337W	3X1-1/2 (2)	1	5	049	207.79
HT2S-416W	4X3/4 (1)	1	5	049	124.83
HT2S-419W	4X1-1/2 (2)	1	0	049	219.66
HT2S-524W	6X3/4 (1)	1	5	049	140.16
HT2S-527W	6X1-1/2 (2)	1	0	049	233.67
HT2S-574W	8X3/4 (1)	1	0	049	154.48
HT2S-577W	8X1-1/2 (2)	1	0	049	248.36

Not intended to convey or dispense water for human consumption through drinking or cooking