



**Van Stone Style Flange Replacement Split Rings & Flange Bolt Kits**

**Van Stone Style Flange Replacement Split Rings**

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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**Flange Replacement Split Rings, Glass Filled PVC (continued)**

**For Spears® flanges with Glass Filled PVC Rings**

854-050-1S	5	5	0	080	186.69
854-060-1S	6	5	0	080	220.92
854-080-1S	8	4	0	080	252.41
854-100-1S	10	4	0	081	318.64
854-120-1S	12	2	0	081	394.94
854-140-1S	14	2	0	081	540.94
854-160-1S	16	1	0	082	672.00
854-180-1S	18	1	0	082	729.85

Fits 854-xxx Socket, 855-xxx Threaded, and 856-xxx Spigot hub configurations

**Flange Bolt Kits**

**Flange Bolt Kit Selection Guide**

Order Gaskets & Bolt Kits Separately

- Kit Contains All Bolts, Nuts, & Flat Washers for Specified Flange Size
- For Connecting Two (2) Mating Spears® Flanges
- Pre-coated, Anti-seize Lubricated Bolts
- Available in Zinc Coated Steel, Type 304 Stainless Steel or Type 316 Stainless Steel

Flange Size	Bolts* Per Kit	Diameter (in-TPI)	Length (in.)	Hardware Kit Part Numbers		
				Zinc	316 SS	304 SS
1/2	4	1/2-13	2	HK-005	HK1-005	HK2-005
3/4 & 1	4	1/2-13	2-1/4	HK-010	HK1-010	HK2-010
1-1/4 & 1-1/2	4	1/2-13	2-1/2	HK-015	HK1-015	HK2-015
2	4	5/8-11	3	HK-020	HK1-020	HK2-020
2-1/2	4	5/8-11	3-1/4	HK-025	HK1-025	HK2-025
3	4	5/8-11	3-1/2	HK-030	HK1-030	HK2-030
4	8	5/8-11	3-1/2	HK-040	HK1-040	HK2-040
5 & 6	8	3/4-10	4	HK-060	HK1-060	HK2-060
8	8	3/4-10	4-1/2	HK-080	HK1-080	HK2-080
10 & 12	12	7/8-9	5	HK-120	HK1-120	HK2-120

\* Each Bolt Includes Nut & Two(2) Flat Washers

**Flange Bolt Hardware Kits - Zinc Plated Steel**



**For Connection of 2-Spears® Flanges Includes - Bolts, Nuts & Flat Washers**

HK-005	1/2	1	10	017	11.12
HK-010	3/4 & 1	1	10	017	13.89
HK-015	1-1/4 & 1-1/2	1	10	017	20.88
HK-020	2	1	10	017	27.96

Part Number	Size	Std Pk	Mstr Ctn	Prod Code	MSRP
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**Flange Bolt Hardware Kits - Zinc Plated Steel (continued)**

**For Connection of 2-Spears® Flanges Includes - Bolts, Nuts & Flat Washers**

HK-025	2-1/2	1	10	017	33.52
HK-030	3	1	10	017	38.57
HK-040	4	1	5	017	79.92
HK-060	5 & 6	1	5	017	88.87
HK-080	8	1	0	017	104.16
HK-120	10 & 12	1	0	017	140.92

**Flange Bolt Hardware Kits - Type 316 Stainless Steel**



**For Connection of 2-Spears® Flanges Includes - Bolts, Nuts & Flat Washers**

HK1-005	1/2	1	10	017	33.36
HK1-010	3/4 & 1	1	10	017	48.05
HK1-015	1-1/4 & 1-1/2	1	10	017	52.94
HK1-020	2	1	10	017	63.66
HK1-025	2-1/2	1	10	017	68.24
HK1-030	3	1	10	017	90.04
HK1-040	4	1	5	017	180.57
HK1-060	5 & 6	1	5	017	235.51
HK1-080	8	1	0	017	295.51
HK1-120	10 & 12	1	0	017	601.20

**Flange Bolt Hardware Kits - Type 304 Stainless Steel**



**For Connection of 2-Spears® Flanges Includes - Bolts, Nuts, & Flat Washers**

HK2-005	1/2	1	10	017	29.19
HK2-010	3/4 & 1	1	10	017	41.63
HK2-015	1-1/4 & 1-1/2	1	10	017	49.04
HK2-020	2	1	10	017	57.68
HK2-025	2-1/2	1	10	017	61.17
HK2-030	3	1	10	017	75.96
HK2-040	4	1	5	017	151.91
HK2-060	5 & 6	1	5	017	160.13
HK2-080	8	1	0	017	210.55
HK2-120	10 & 12	1	0	017	373.17