




**Fabricated Fittings Product**  
**PVC 80, 100 & 125 PSI PIP Fabricated Fittings**

**Caps**

Size	80 PSI	100 PSI	125 PSI
	Prod Code:310 Part Number	Prod Code:320 Part Number	Prod Code:330 Part Number

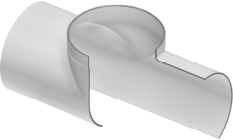
**Cap (Socket)**

	6	---	300-107540 49.05	---
	8	---	300-107541 62.58	---
	10	---	300-107542 100.59	---
	12	---	300-107543 132.48	---
	15	---	300-107545 215.91	---
	18	---	300-107547 421.81	---
	21	---	300-107549 645.34	---
	24	---	300-107550 882.46	---
	27	---	3047-270 1107.38	---
	30	---	3047-300 2705.66	---

**Glue-On Saddles**

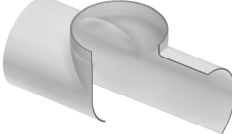
Size	80 PSI	100 PSI	125 PSI
	Prod Code:310 Part Number	Prod Code:320 Part Number	Prod Code:330 Part Number

**Saddle (Socket)**

	6X2	---	300-101789 61.33	---
	6X3	---	300-101797 73.61	---
	6X4	---	300-101804 85.85	---
	8X2	---	300-101790 61.33	---
	8X3	---	300-101798 73.61	---
	8X4	---	300-101805 85.85	---
	8X6	---	300-101811 98.14	---
	10X2	---	300-101791 61.33	---
	10X3	---	300-101799 73.61	---
	10X4	---	300-101806 85.85	---
	10X6	---	300-101812 98.14	---
	10X8	---	300-101817 110.41	---
	12X2	---	300-101792 61.33	---

Size	80 PSI	100 PSI	125 PSI
	Prod Code:310 Part Number	Prod Code:320 Part Number	Prod Code:330 Part Number

**Saddle (Socket) (continued)**

	12X3	---	300-101800 73.61	---
	12X4	---	300-101807 85.85	---
	12X6	---	300-101813 98.14	---
	12X8	---	300-101818 110.41	---
	12X10	---	300-101822 122.65	---
	15X2	---	300-101793 61.33	---
	15X3	---	300-101801 88.61	---
	15X4	---	300-101808 85.85	---
	15X6	---	300-101814 98.14	---
	15X8	---	300-101819 110.41	---
	15X10	---	300-101823 122.65	---
	15X12	---	300-101826 170.62	---
	18X2	---	300-101794 61.33	---
	18X3	---	300-101802 131.61	---
	18X4	---	300-101809 167.82	---
	18X6	---	300-101815 202.64	---
	18X8	---	300-101820 216.49	---
	18X10	---	300-101824 249.22	---
18X12	---	300-101827 262.77	---	
18X15	---	300-101829 402.01	---	

NOTE: When assembling Spears® Saddles to PVC pipe, Spears® Manufacturing Company recommends Spears® PVC-19 Solvent Cement and Primer-68 or Primer -70, or equivalent. Although good connections may be accomplished without Saddle Straps, Spears® Manufacturing Company recommends the use of a clamp or strap device during the assembly step to insure good compression between the pipe and fitting surfaces as the solvent cures. PVC Fabricated Saddle connections are designed for use in low pressure open ended systems and are not intended for use in high pressure applications. For further details, contact Spears® Technical Services Department. Also applies to stub saddles.