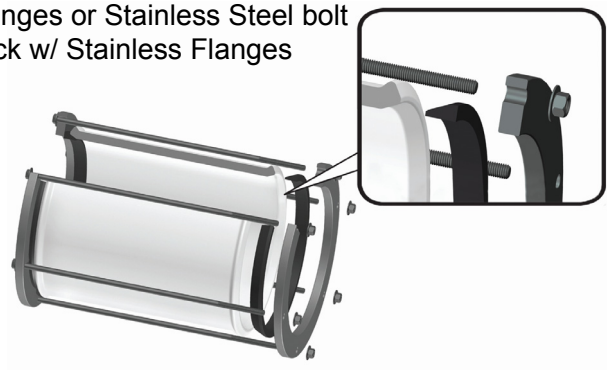
PVC Schedule 40 & 80 Low Pressure Fabricated Fittings

Zinc Plated Bolt Pack w/ Galvanized Flanges or Stainless Steel bolt pack w/ Stainless Flanges

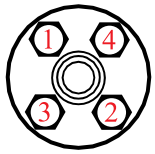


IPS/ SCH 40: 130 psi rated

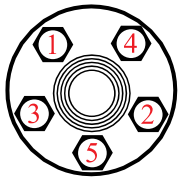
Bolt Tightening Sequence

Recommended Torque to Seal: 12-15 ft-lb

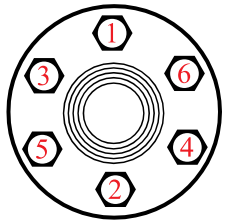
4",6",8" -4 bolt



10" -5 bolt



12" -6 bolt



SBR Gasket (BUNA-S)

4" - 12" diameter
12" or 18" length

Size	12" With Zinc Bolts	12" With Stainless Steel Bolts	18" With Zinc Bolts	18" With Stainless Steel Bolts	Std Pk	Mstr Pk	Prod Code

Bolted Compression Couplings - IPS 12" & 18" Length

Includes Body, Flange Ends, Gaskets & Bolts with Nuts and Washers in Choice of Zinc Plated or Stainless Steel

4	3728B-040X12 **710.66**	3728B-040X12S **789.22**	3728B-040X18 **758.22**	3728B-040X18S **856.89**	1	5	390
6	3728B-060X12 **809.44**	3728B-060X12S **888.15**	3728B-060X18 **865.89**	3728B-060X18S **964.40**	1	2	390
8	3728B-080X12 **941.11**	3728B-080X12S **1019.66**	3728B-080X18 **1007.00**	3728B-080X18S **1105.37**	1	2	390
10	3728B-100X12 **1090.22**	3728B-100X12S **1210.77**	3728B-100X18 **1179.67**	3728B-100X18S **1302.89**	1	0	390
12	3728B-120X12 **1345.89**	3728B-120X12S **1463.78**	3728B-120X18 **1454.11**	3728B-120X18S **1602.11**	1	0	390

Bolted Couplings are complete and ready to use
Replacement FKM gaskets and Optional replacement bolt kits in Zinc plated or Stainless Steel available below

Size	16" Zinc Bolts	16" Stainless Steeel Bolts	22" Zinc Bolts	22" Stainless Steel Bolts	Std Pk	Mstr Pk	Prod Code

Bolted Coupling Bolt Kits

Includes Full Set of Bolts, Nuts & Washers for Designated Size. 12" Couplings use 16" Bolts, 18" Coupling use 22" Bolts

For 4", 6" & 8"	HKBC-060X16 **144.62**	HKBC1-060X16 **185.63**	HKBC-060X22 **165.74**	HKBC1-060X22 **215.48**	1	10	299
For 10"	HKBC-100X16 **181.60**	HKBC1-100X16 **230.51**	HKBC-100X22 **205.03**	HKBC1-100X22 **268.40**	1	10	299
For 12"	HKBC-120X16 **215.48**	HKBC1-120X16 **276.05**	HKBC-120X22 **246.31**	HKBC1-120X22 **321.31**	1	10	299

HKBC Part No. = Zinc Bolt sets
HKBC1 Part No. = Stainless Steel Bolt sets

Suitable for Oil-Free air handling to 25 psi, not for distribution of compressed air or gas

See MSRP-1 Sheet or Check Spears® On-line Catalog @ www.spearsmfg.com for Pricing

PVC Schedule 40 & 80 Low Pressure Fabricated Fittings

Bolted Coupling IPS Gasket

Replacement FKM Gasket, sold individually

Size	4	6	8	10	12	Std Pk	Mstr Pk	Prod Code
4	GD-IPS-4 **29.64**	---	---	---	---	230	0	299
6	---	GD-IPS-6 **38.88**	---	---	---	230	0	299
8	---	---	GD-IPS-8 **47.90**	---	---	145	0	299
10	---	---	---	GD-IPS-10 **57.20**	---	85	0	299
12	---	---	---	---	GD-IPS-12 **68.72**	45	0	299