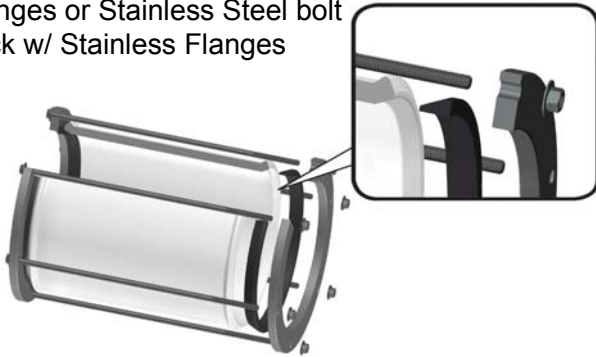




Fabricated Fittings Product

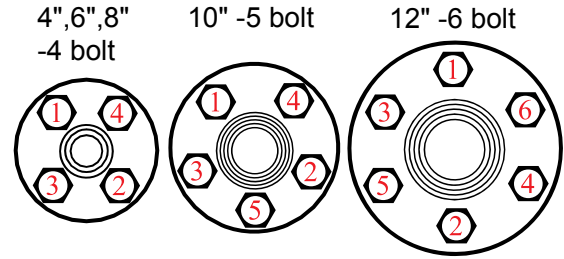
PVC Schedule 40 & 80 Low Pressure Fabricated Fittings

Zinc Plated Bolt Pack w/ Galvanized Flanges or Stainless Steel bolt pack w/ Stainless Flanges



IPS/ SCH 40: 130 psi rated

Bolt Tightening Sequence
Recommended Torque to Seal: 12-15 ft-lb



SBR Gasket (BUNA-S)

4" - 12" diameter
12" or 18" length

Size	12" With Zinc Bolts	12" With Stainless Steel Bolts	18" With Zinc Bolts	18" With Stainless Steel Bolts	Std Pk	Mstr Pk	Prod Code
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Bolted Compression Couplings - IPS 12" & 18" Length

Includes Body, Flange Ends, Gaskets & Bolts with Nuts and Washers in Choice of Zinc Plated or Stainless Steel

4	3728B-040X12 748.06	3728B-040X12S 830.76	3728B-040X18 798.13	3728B-040X18S 901.99	1	5	390
6	3728B-060X12 852.04	3728B-060X12S 934.89	3728B-060X18 911.46	3728B-060X18S 1015.16	1	2	390
8	3728B-080X12 990.64	3728B-080X12S 1073.33	3728B-080X18 1060.00	3728B-080X18S 1163.55	1	2	390
10	3728B-100X12 1147.60	3728B-100X12S 1274.49	3728B-100X18 1241.76	3728B-100X18S 1371.46	1	0	390
12	3728B-120X12 1416.73	3728B-120X12S 1540.82	3728B-120X18 1530.64	3728B-120X18S 1686.43	1	0	390

Bolted Couplings are complete and ready to use
Replacement FKM gaskets and Optional replacement bolt kits in Zinc plated or Stainless Steel available below

Size	16" Zinc Bolts	16" Stainless Steel Bolts	22" Zinc Bolts	22" Stainless Steel Bolts	Std Pk	Mstr Pk	Prod Code
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Bolted Coupling Bolt Kits

Includes Full Set of Bolts, Nuts & Washers for Designated Size. 12" Couplings use 16" Bolts, 18" Coupling use 22" Bolts

For 4", 6" & 8"	HKBC-060X16 152.23	HKBC1-060X16 195.40	HKBC-060X22 174.46	HKBC1-060X22 226.82	1	10	299
For 10"	HKBC-100X16 191.16	HKBC1-100X16 242.64	HKBC-100X22 215.82	HKBC1-100X22 282.53	1	10	299
For 12"	HKBC-120X16 226.82	HKBC1-120X16 290.58	HKBC-120X22 259.27	HKBC1-120X22 338.22	1	10	299

HKBC Part No. = Zinc Bolt sets
HKBC1 Part No. = Stainless Steel Bolt sets

Fabricated Fittings Product
PVC Schedule 40 & 80 Low Pressure Fabricated Fittings



Size	4	6	8	10	12	Std Pk	Mstr Pk	Prod Code
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Bolted Coupling IPS Gasket

Replacement SBR Gasket, sold individually



4	GD-IPS-4 31.20	---	---	---	---	230	0	299
6	---	GD-IPS-6 40.93	---	---	---	230	0	299
8	---	---	GD-IPS-8 50.42	---	---	145	0	299
10	---	---	---	GD-IPS-10 60.21	---	85	0	299
12	---	---	---	---	GD-IPS-12 72.34	45	0	299