



Fabricated Fittings Technical
Bolted Compression Couplings - IPS

Zinc Plated Bolt Pack w/ Galvanized Flanges or
 Stainless Steel Bolt Pack w/ Stainless Flanges

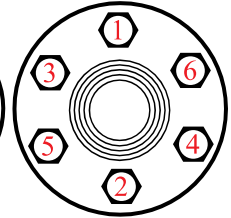
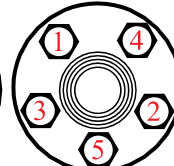
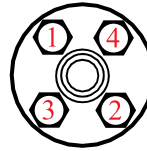
Bolt Tightening Sequence
 Recommended Torque to Seal: 12-15 ft-lb



4", 6", 8"
-4 bolt

10" -5 bolt

12" -6 bolt



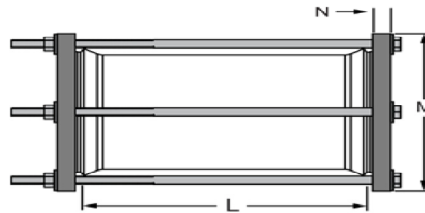
IPS/ SCH 40
130 psi rated

SBR Gasket
(BUNA-S)

4" - 12" diameter
12" or 18" length

**Bolted Compression Coupling -
12" Length**

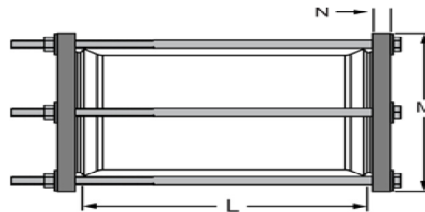
Bolted Compression x Bolted Compression



| Part Number | | Size | L | M | N | Approx. Wt. (Lbs.) |
|--------------|---------------|------|----|--------|------|--------------------|
| ZINC | SS316 | | | | | |
| 3728B-040X12 | 3728B-040X12S | 4 | 12 | 7-5/8 | 5/16 | 8.92 |
| 3728B-060X12 | 3728B-060X12S | 6 | 12 | 9-7/8 | 5/16 | 11.78 |
| 3728B-080X12 | 3728B-080X12S | 8 | 12 | 11-7/8 | 3/8 | 15.08 |
| 3728B-100X12 | 3728B-100X12S | 10 | 12 | 14 | 3/8 | 19.63 |
| 3728B-120X12 | 3728B-120X12S | 12 | 12 | 16-1/8 | 3/8 | 24.44 |

**Bolted Compression Coupling -
18" Length**

Bolted Compression x Bolted Compression



| Part Number | | Size | L | M | N | Approx. Wt. (Lbs.) |
|--------------|---------------|------|----|--------|------|--------------------|
| ZINC | SS316 | | | | | |
| 3728B-040X18 | 3728B-040X18S | 4 | 18 | 7-5/8 | 5/16 | 10.41 |
| 3728B-060X18 | 3728B-060X18S | 6 | 18 | 9-7/8 | 5/16 | 14.90 |
| 3728B-080X18 | 3728B-080X18S | 8 | 18 | 11-7/8 | 3/8 | 18.94 |
| 3728B-100X18 | 3728B-100X18S | 10 | 18 | 14 | 3/8 | 25.44 |
| 3728B-120X18 | 3728B-120X18S | 12 | 18 | 16-1/8 | 3/8 | 31.49 |