



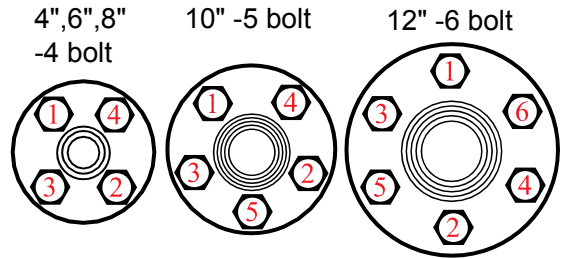
Fabricated Fittings Technical
Bolted Compression Couplings - IPS

Zinc Plated Bolt Pack w/ Galvanized Flanges or
 Stainless Steel Bolt Pack w/ Stainless Flanges



IPS/ SCH 40
 130 psi rated

Bolt Tightening Sequence
 Recommended Torque to Seal: 12-15 ft-lb

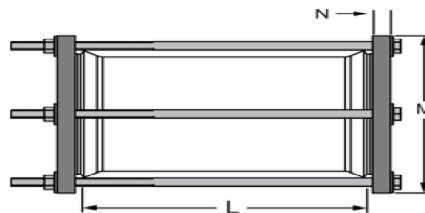


SBR Gasket
 (BUNA-S)

4" - 12" diameter
 12" or 18" length

**Bolted Compression Coupling -
 12" Length**

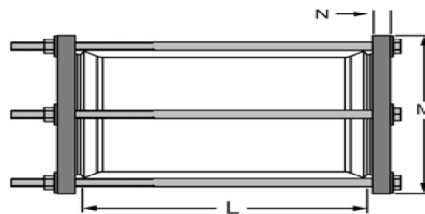
Bolted Compression x Bolted Compression



Part Number		Size	L	M	N	Approx. Wt. (Lbs.)
ZINC	SS316					
3728B-040X12	3728B-040X12S	4	12	7-5/8	5/16	8.92
3728B-060X12	3728B-060X12S	6	12	9-7/8	5/16	11.78
3728B-080X12	3728B-080X12S	8	12	11-7/8	3/8	15.08
3728B-100X12	3728B-100X12S	10	12	14	3/8	19.63
3728B-120X12	3728B-120X12S	12	12	16-1/8	3/8	24.44

**Bolted Compression Coupling -
 18" Length**

Bolted Compression x Bolted Compression



Part Number		Size	L	M	N	Approx. Wt. (Lbs.)
ZINC	SS316					
3728B-040X18	3728B-040X18S	4	18	7-5/8	5/16	10.41
3728B-060X18	3728B-060X18S	6	18	9-7/8	5/16	14.90
3728B-080X18	3728B-080X18S	8	18	11-7/8	3/8	18.94
3728B-100X18	3728B-100X18S	10	18	14	3/8	25.44
3728B-120X18	3728B-120X18S	12	18	16-1/8	3/8	31.49